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# iEPSat: CubeSat propelled to lunar space by ionic liquid electrospray thrusters

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*Interplanetary Small Satellite Conference, Pasadena, CA, April 25-26, 2016*

# Agenda

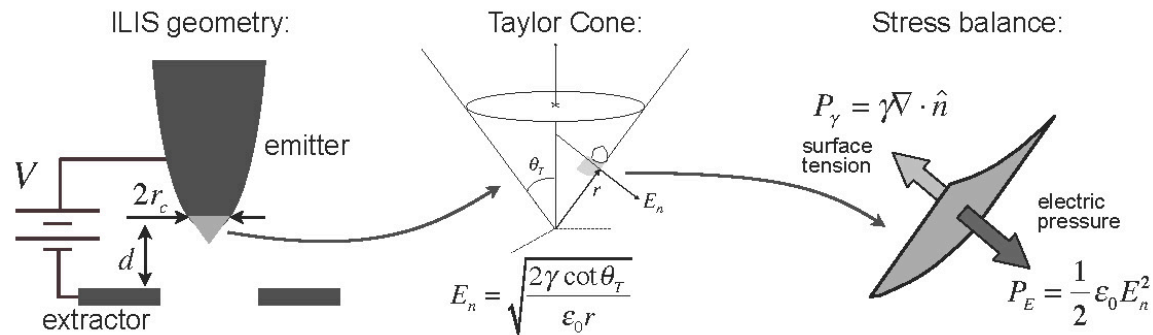
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- Electropray principle, thruster design and operation
- Current propulsion modules
- Performance characterization of current emitters
- Future propulsion module studies for high  $\Delta V$  scenarios

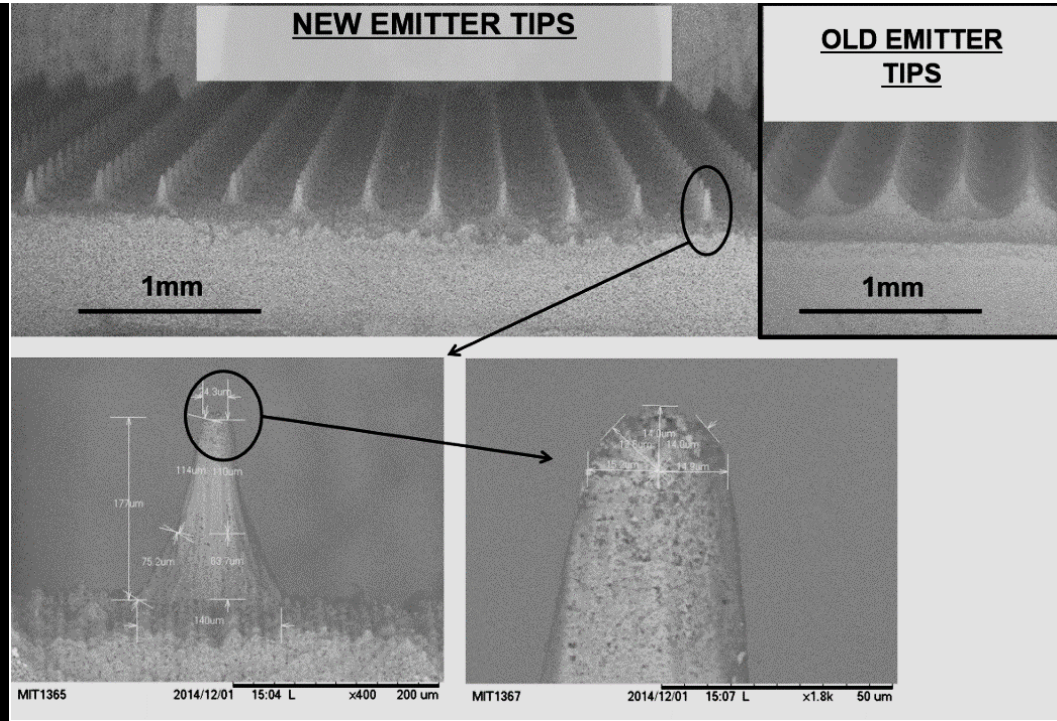
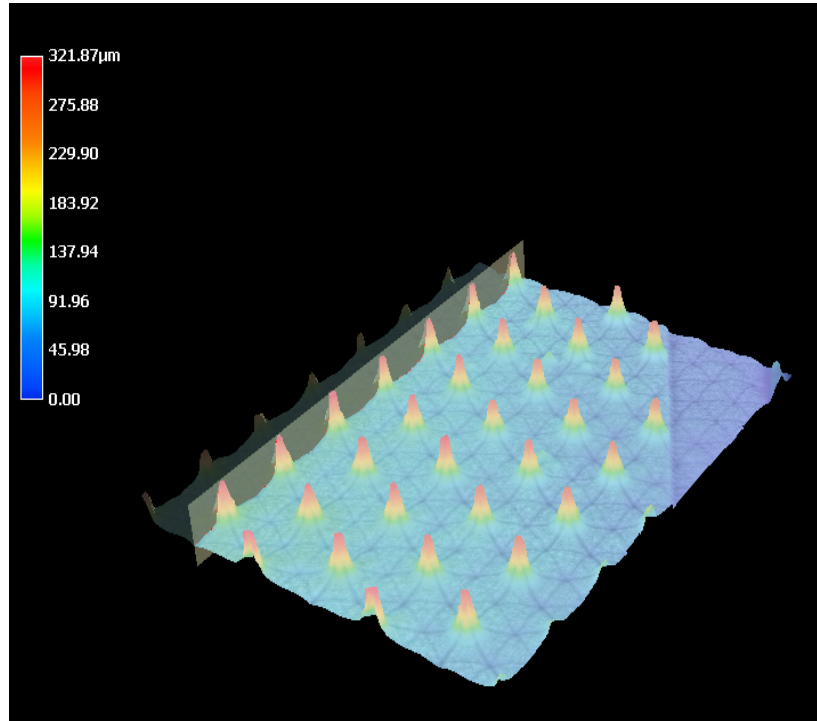


# Ionic liquid electrospray

- Room temperature molten salts
- Zero vapor pressure liquids
- Relatively high conductivities
- Stable over a wide temperature range
- Ion extraction for  $E^* \sim 1.6 \times 10^9 \text{V/m}$
- 100s of nN per emitter tip  $\rightarrow$  array



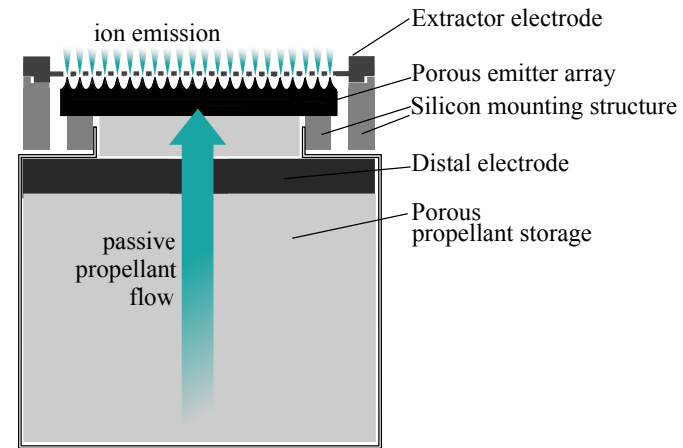
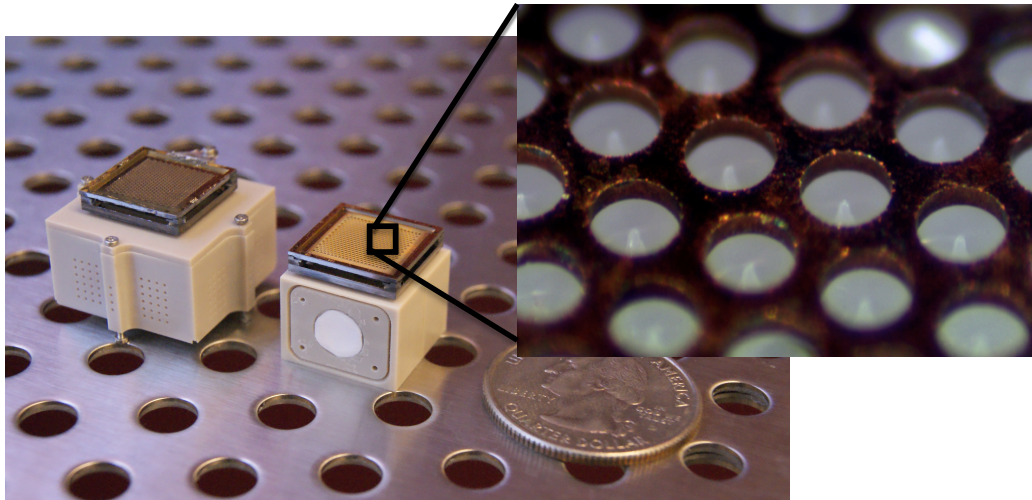
# Emitter arrays





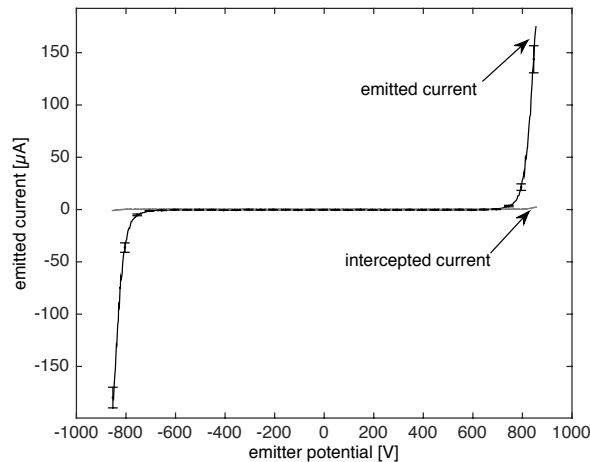
# iEPS thruster design

- Entirely passive devices
- Positive and negative ion emission -> self neutralization
- Porous glass emitter chip in silicon frame packaging for aperture alignment
- 480 emitter tips in 1cm<sup>2</sup>

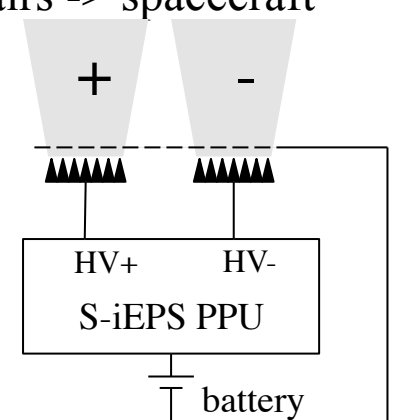
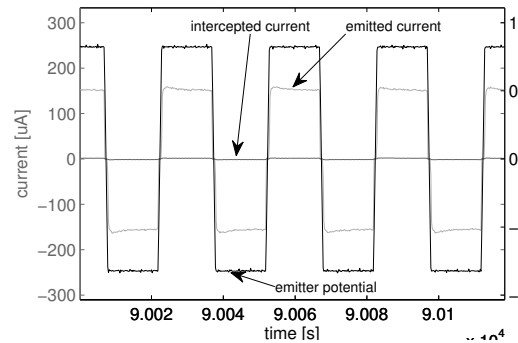


# iEPS thruster: Operation

- Emission current as a function of applied voltage
- Determines operational point of emitter
- Low frequency polarity alternation
  - Prevent electrochemical decay
  - Maintain charge balance in propellant reservoir

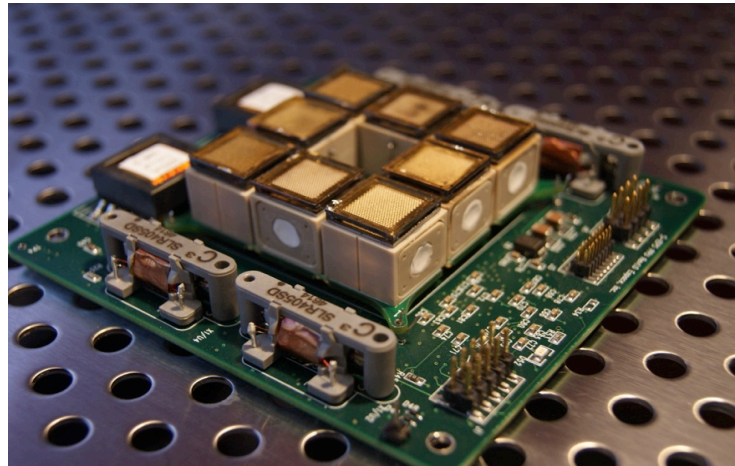
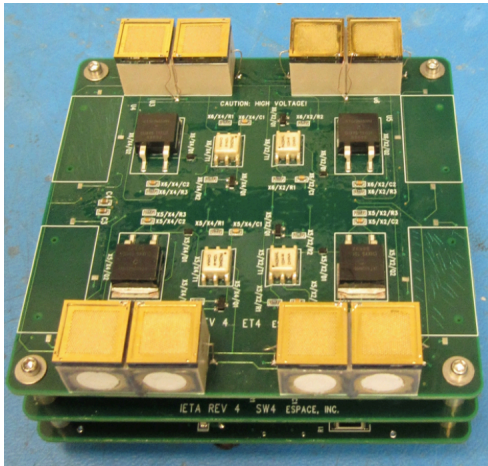


Operate thrusters in pairs -> spacecraft neutralization



# Previous propulsion modules

- Attitude control configuration
- Single axis propulsion module (2.1cm total height, ~100g, including PPU)
  - 50h continuous thrust test (Aerospace Corporation<sup>1</sup>)
  - <2W, 50% total efficiency (low side to thrust)

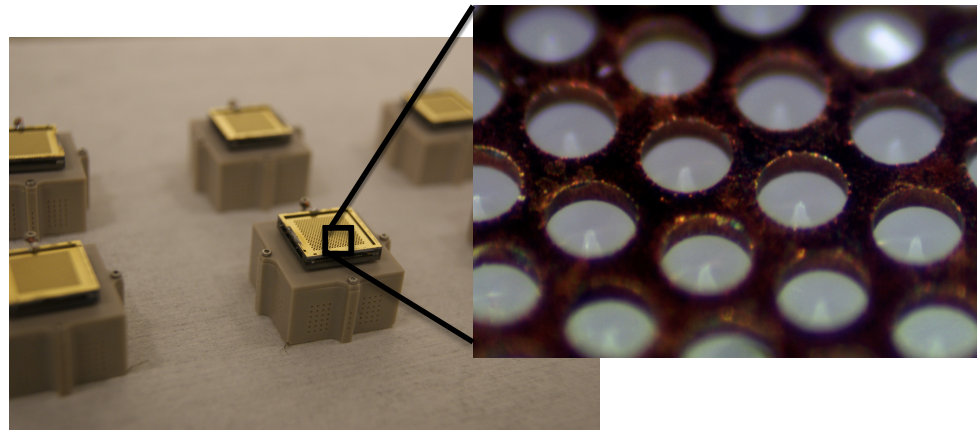


<sup>1</sup>) Krejci, D., Mier Hicks, F., Fucetola, C., Lozano, P., Hsu Schouten, A., and Martel, F., “Design and Characterization of a Scalable ion Electro spray Propulsion System,” 34th International Electric Propulsion Conference, No. IEPC-20150149, Hyogo-Kobe, Japan, 2015.

# Current thruster design

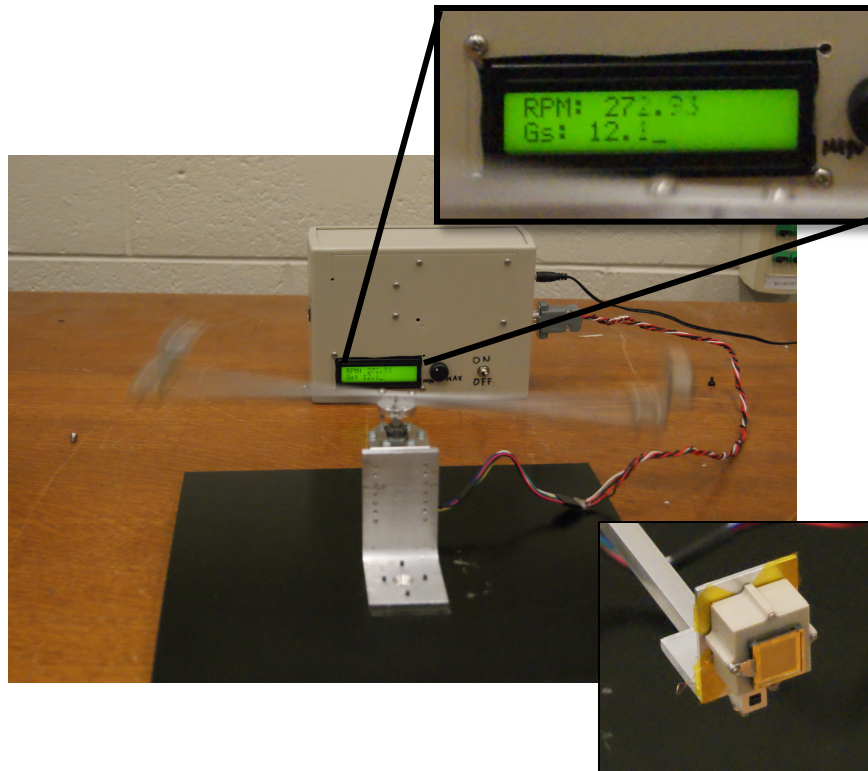
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- Scalable propellant tank: liquid feed flow independent of tank saturation
- Robustness: Confinement of liquid during degassing process
- Nominal ion emission currents at  $<1000\text{V}$



# Current thruster efforts

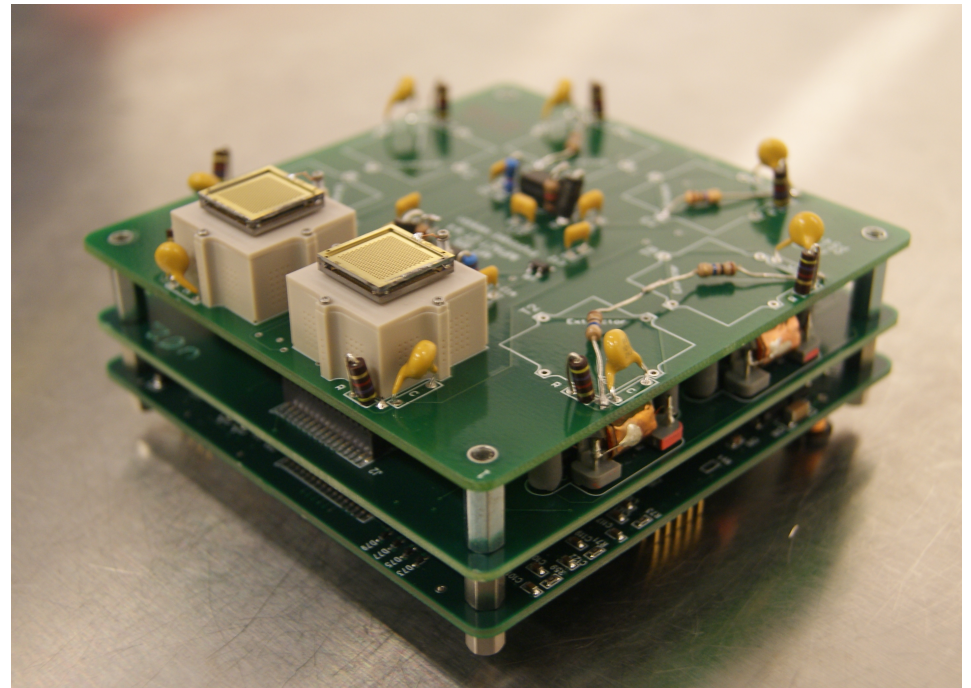
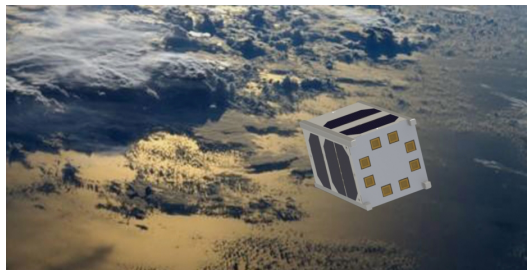
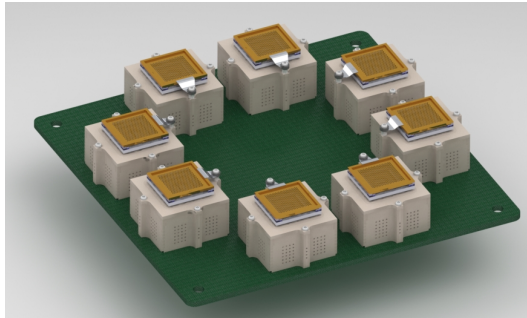
- Scalable propellant tank
- Robustness
  - Static G
  - Vibration
  - Thermal cycling
  - Degassing





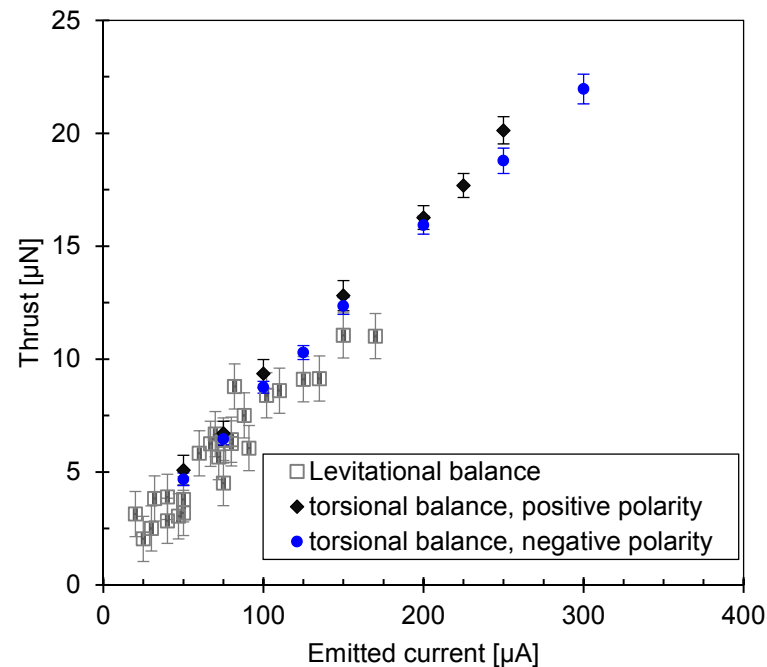
# Current propulsion module design

- Targeting 1.5U Cubesats
- Attitude control capability
- Dynamic thruster paring



Engineering module

# Thrust measurements (per emitter)



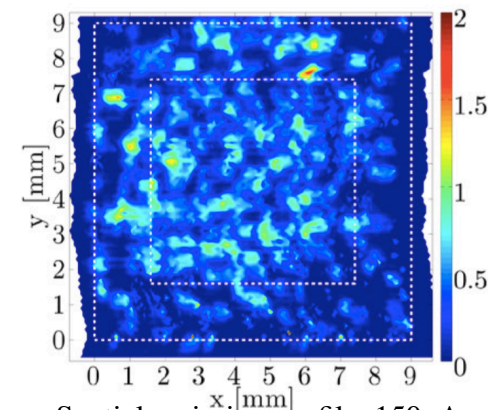
- Torsonal balance data recorded at NASA GRC

from: Krejci, Mier Hicks, Thomas, Haag, Lozano, *Emission characteristics of passively fed electrospray microthrusters with propellant reservoirs*, submitted to *AIAA Journal of Spacecraft and Rockets*



# Current iEPS vesion: characterization efforts

- Very high grid transparency: up to 99%
- Spatial beam distribution: Large opening angles  
~60deg half opening angle
  - *Strong effect on Isp and efficiency*
- Retarding potential analysis (RPA)
  - Energy efficiency*
- Beam composition from Time of Flight: showed presence of droplets
  - *Strong effect on Isp and efficiency*



Spatial emission profile, 150uA  
from: Guerra, Krejci, Lozano, J Phys D: Appl. Phys., 49

# Current iEPS version efficiency summary

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	emission polarity	
	positive	negative
transmission efficiency $\eta_{tr}$	$0.981 \pm 0.006$	$0.982 \pm 0.011$
angular efficiency $\eta_{\theta}$	$0.801 \pm 0.055$	$0.828 \pm 0.045$
energy efficiency $\eta_E$	$0.887 \pm 0.061$	$0.912 \pm 0.048$
polydispersive efficiency $\eta_P$	0.8859	0.8597
Overall thruster efficiency $\eta_T$	<b><math>0.606 \pm 0.096</math></b>	<b><math>0.626 \pm 0.086</math></b>

$$\eta_T = \eta_i \eta_{tr}^2 \eta_{\theta} \eta_E \eta_P$$

- While efficiency is still high, presence of droplets and angular distribution decrease Isp significantly

# Current S-iEPS version characterization summary

- Specific impulse (not accounting for beam spreading)

Experiment type	Comment	Specific impulse [s] ± standard deviation	Max. experiment error margin [s]
Longduration	Initial operation	1167 ± 21	±79
	172h average	1717	±112
Time of Flight	positive polarity	1150 ± 40	±188
	negative polarity	1247 ± 20	±168

- True specific impulse: directly measured, combining thrust measurements and propellant consumption measurements<sup>3</sup>

Specific impulse [s]
Directly measured

758.9 ± 40.7

- Thruster efficiency:

Overall thruster efficiency $\eta_T$	emission polarity	
	positive	polarity
	0.606 ± 0.096	0.626 ± 0.086

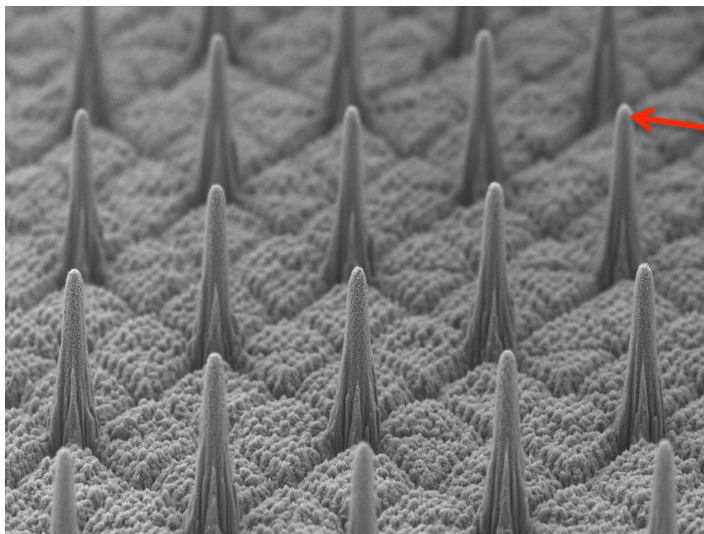
- PPU: Peak efficiency:

	Thrust [ $\mu$ N]	Current [mA]
Measured	74 ± 3.7	1.175
Interpolated	81.5 ± 4.1	1.2

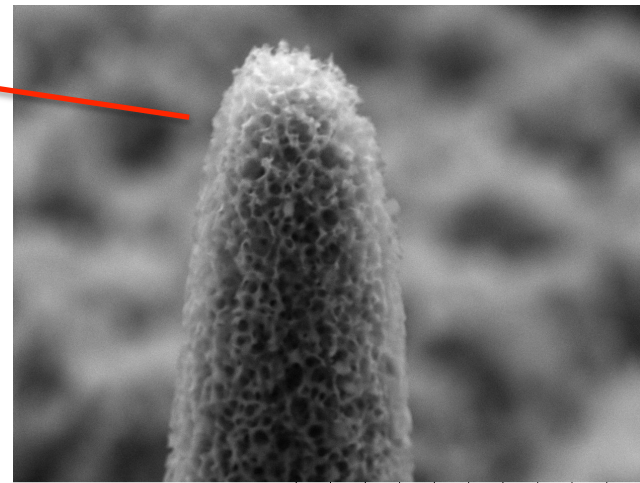
<sup>3</sup>) Krejci, Mier Hicks, Thomas, Haag, Lozano, Emission characteristics of passively fed electro spray microthrusters with propellant reservoirs, submitted to AIAA Journal of Spacecraft and Rockets

# Future developments

- New emitter materials with controlled pore distribution
- Minimizes droplet contribution, increases Isp



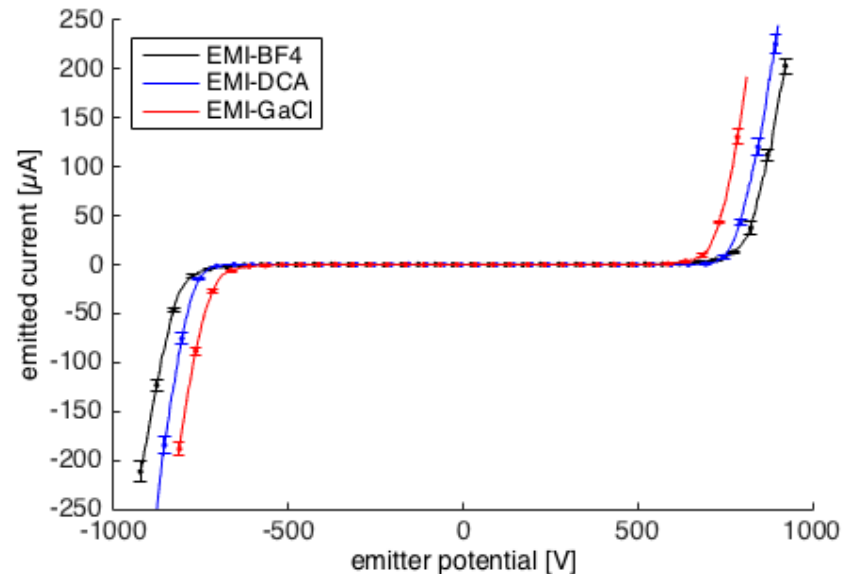
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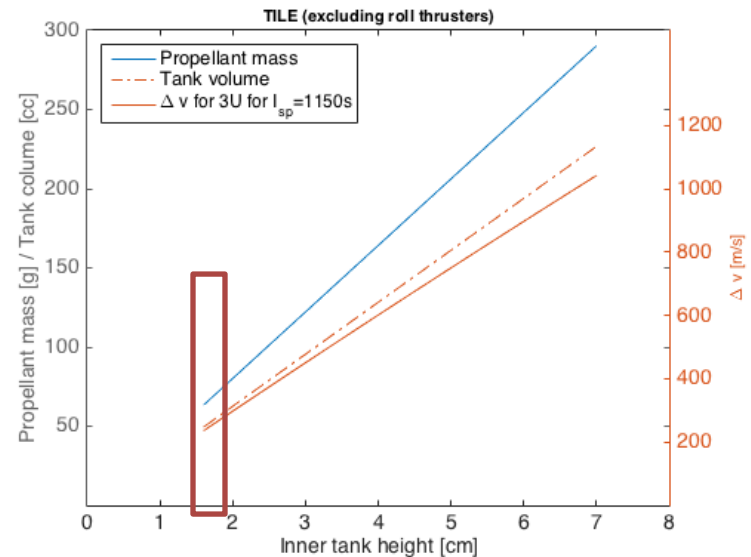
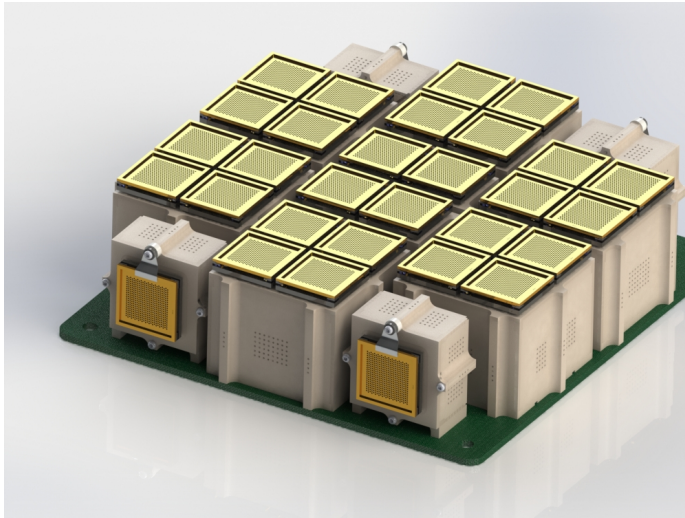
# iEPS alternative propellants

- Studied: EMI-DCA, EMI-GaCl<sub>4</sub>, EMI-Im
- Indicate significant capability for future improvements



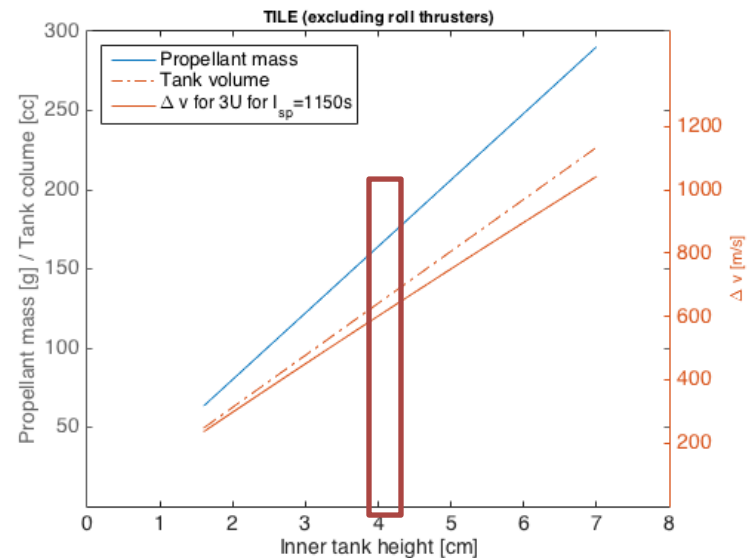
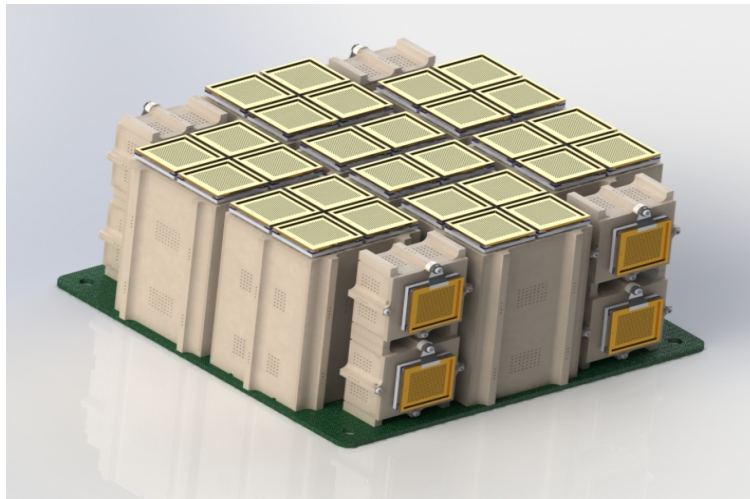
# Propulsion modules design studies

- Scalable tank design, emitter clustering
- Roll capability
- Change in emitter substrate material to achieve lifetime and increase performance



# Propulsion modules design studies

- Increased delta V module
- Change in emitter substrate material to achieve lifetime and increase performance





# Application

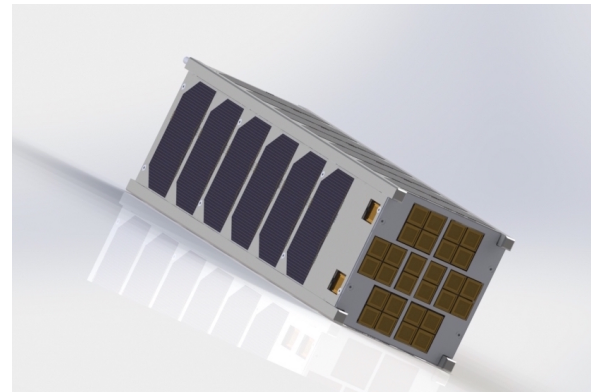
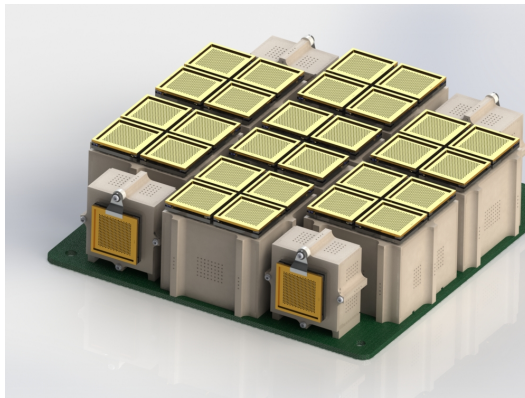
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- GMAT simulations
  - 3U Cubesat baseline, dry mass 3kg
  - $I_{sp}=1150\text{sec}$  (still lots of room for improvement)
  - 2 thrust levels: 0.35mN and .7mN
  - Assuming perfect thrust vector alignment

# Applications: LEO orbit raising

- 300km orbit raising to 700km, 51deg inclination
- Not accounting for drag in this simulation

Thrust [mN]	Burn time [d]	Propellant consumption [g]
0.35	20.6	55.3
0.7	10.7	55.3

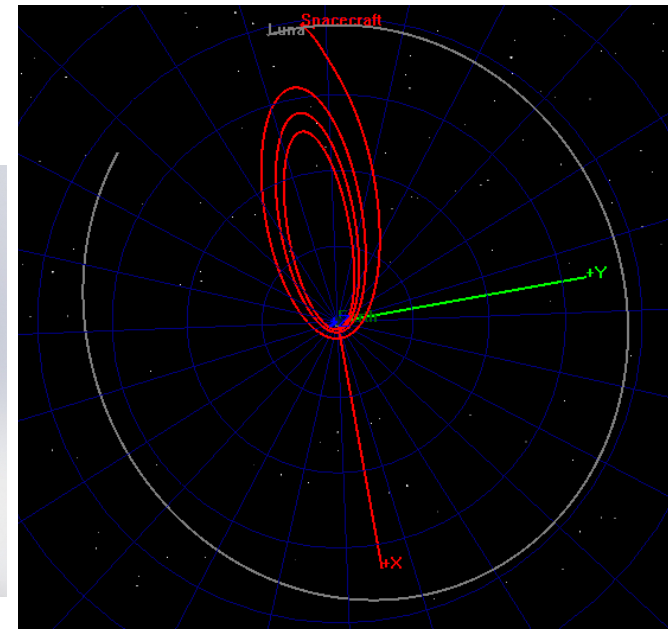
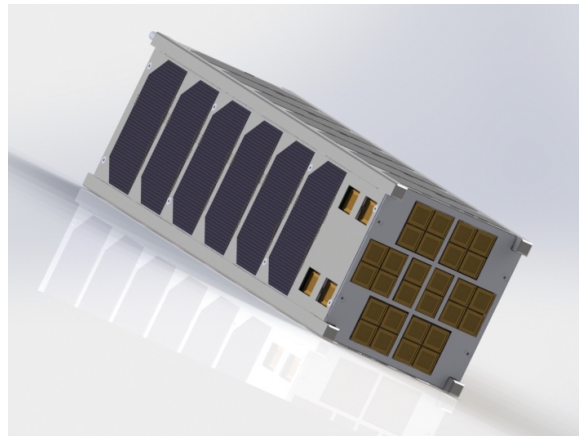
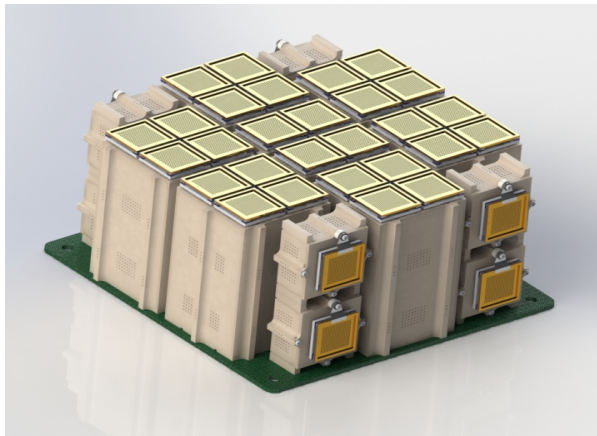


- propulsion module  $\sim 1/5$  of satellite

# Applications: Elliptical launch orbit

- Assuming a launch opportunity similar to TESS

Thrust [mN]	Burn time [d]	Propellant consumption [g]
0.35	50	130.4
0.7	23	123.3



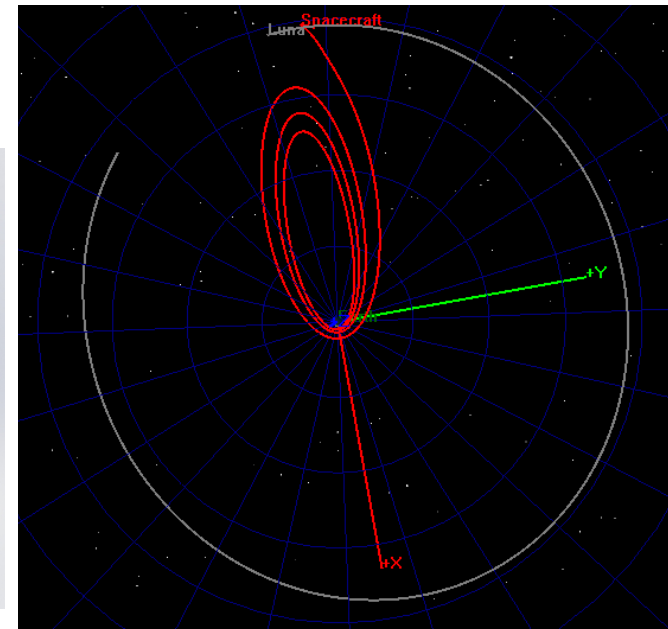
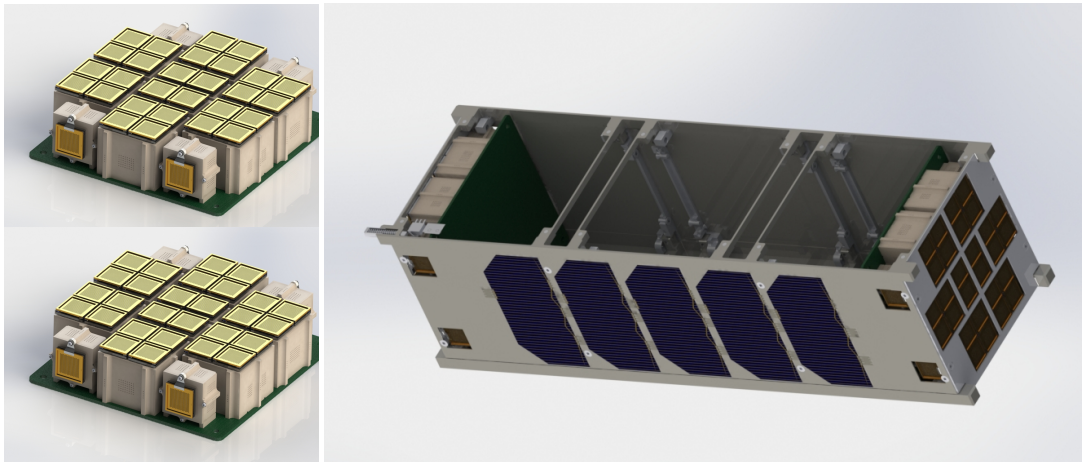
- propulsion module ~1/4 of satellite

# Applications: Elliptical launch orbit

- Assuming a launch opportunity similar to TESS

Thrust [mN]	Burn time [d]	Propellant consumption [g]
0.35	50	130.4
0.7	23	123.3

- Reduces lifetime requirement

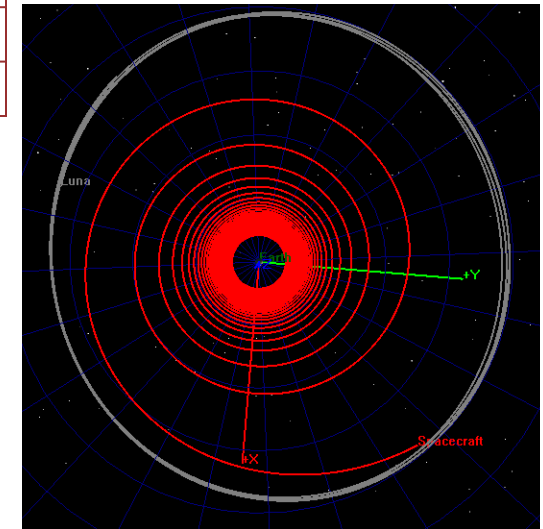
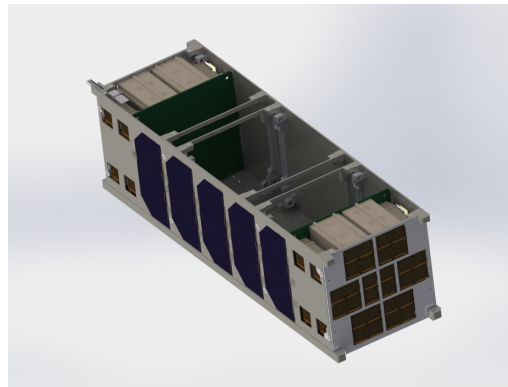
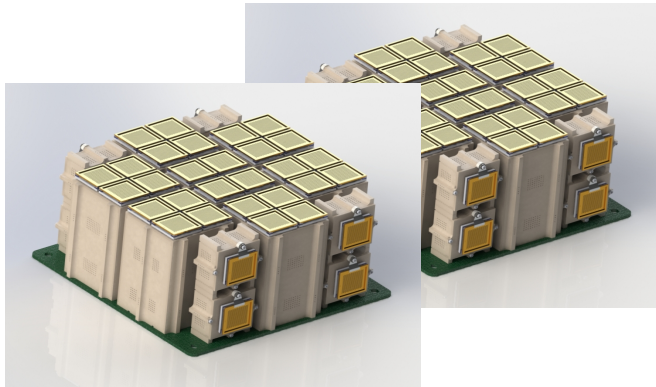


- propulsion module ~1/3 of satellite

# Applications: GEO to lunar space

- Assuming piggyback to GEO, autonomous orbit raising to lunar space
- Assumed thruster performance improvement to  $I_{sp}=2500s$

Specific impulse [s]	Thrust [mN]	Burn time [d]	Propellant consumption [g]
1150	0.35	223	600
	0.7	112	600
<b>2500</b>	<b>0.35</b>	<b>212.7</b>	<b>267</b>
	<b>0.7</b>	<b>108.2</b>	<b>267</b>



- propulsion module  $\sim 1/2$  of satellite

# Conclusion

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- Current porous glass emitter cause droplet emission
- Are sufficient for significant LEO orbit raising capability with propulsion module  $\sim 1/5$  of satellite
- Up-scaled modules with moderately improved emission properties (target  $I_{sp} \sim 1150s$ , achievable with decreased beam spreading) are capable to reach lunar space for suitable launch orbit with propulsion module  $\sim 1/4-1/3$  of satellite
- Performance improvement to  $I_{sp} \sim 2500s$  (significant droplet content reduction and decreased beam spreading) allows autonomous orbit raising from GEO to lunar space, with propulsion module  $\sim 1/2$  of satellite

# Thank you

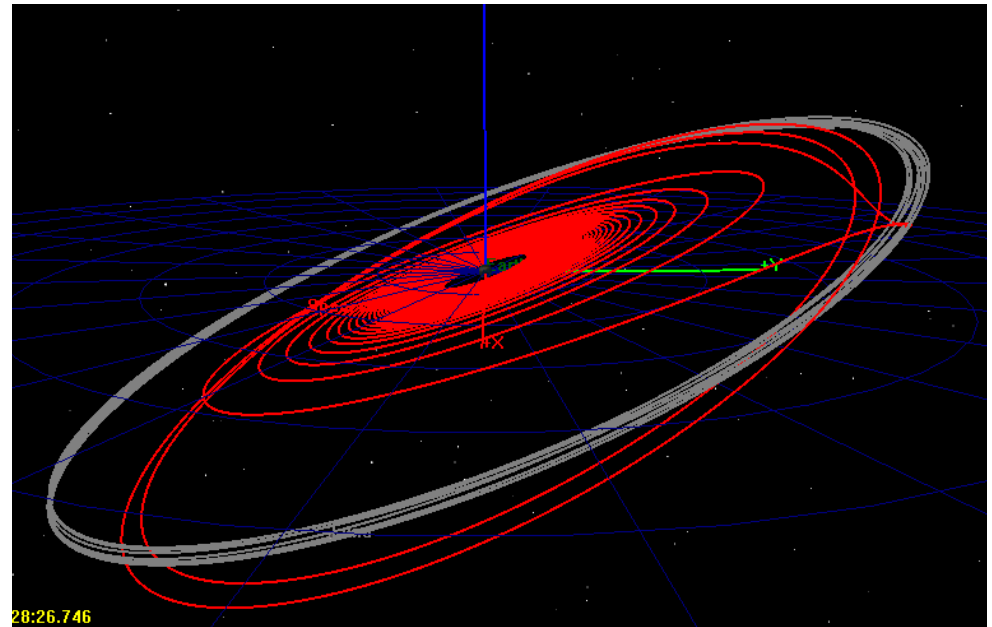
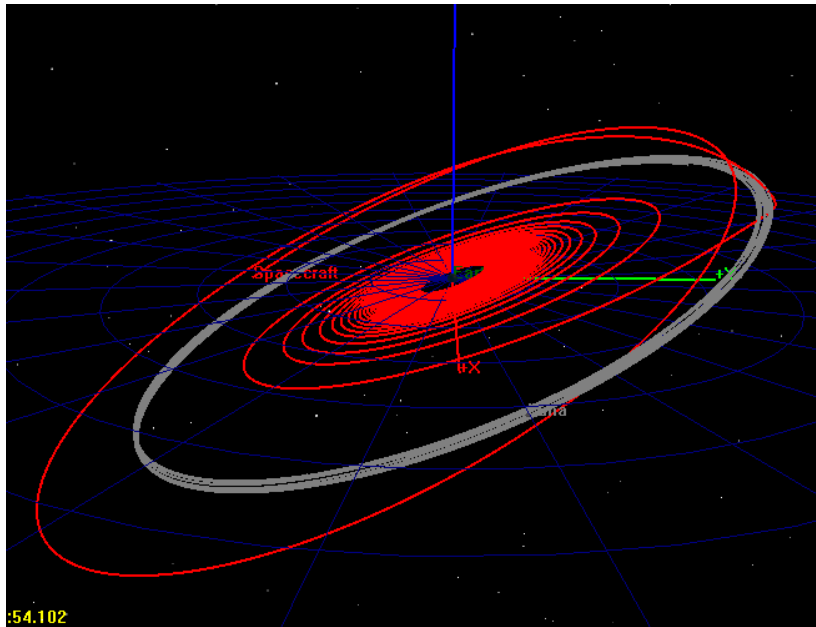
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# Backup slides

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- ~6000km approach



# Backup slides

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