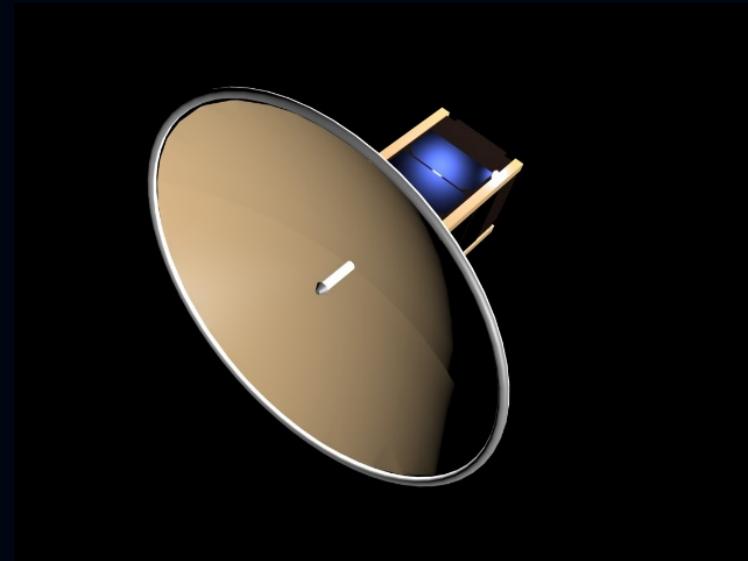
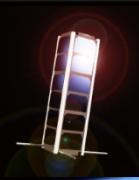


# Development of an Inflatable Antenna Prototype for Interplanetary CubeSats



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School of Earth and Space Exploration  
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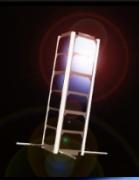
**A. Babuscia**  
Jet Propulsion Laboratory  
California Institute of Technology



# Motivation

## Communication Capability

- At LEO or higher
- For Interplanetary missions
- Antenna requirements



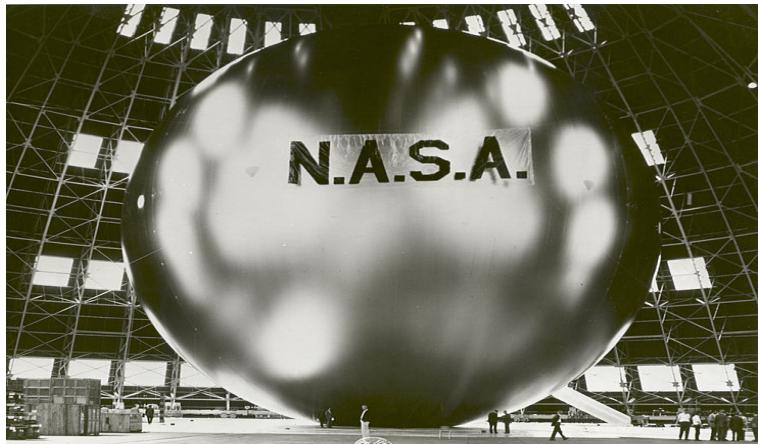
# Motivation

Inflatable offer a promising technology pathway for interplanetary CubeSat communication and tracking

- Very high deployed volume
- Very low mass
- High-packing efficiency
- Quick deployment
- Relative simplicity



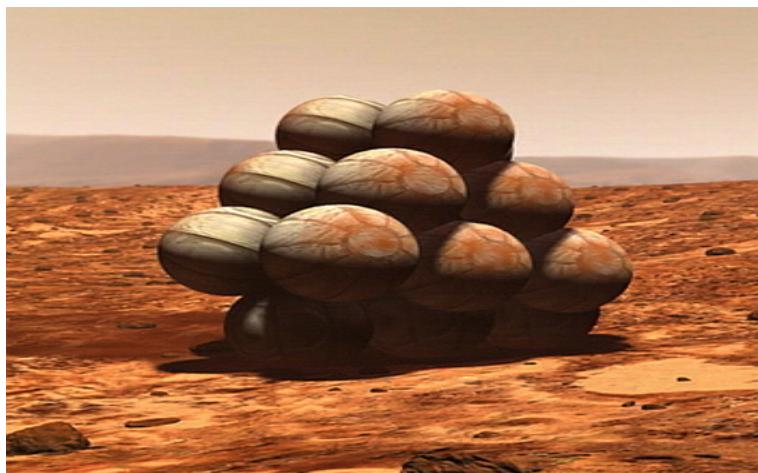
# Inflatables



ECHO I MISSION



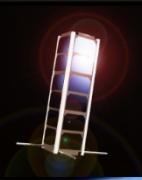
INFLATABLE HABITAT



MARS EXPLORER ROVER



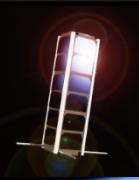
INFLATABLE DECELERATOR



# Challenges

## Inflation System

- Optimum Inflation Pressure
- Passive Activation/Inflation
- Rigidization & Shape Conformance
- Micrometeorite Attack



# Objective

**Research inflation techniques and develop an inflation system for CubeSat platform**

- Low mass, low cost system
- Passive activation
- Resistance to micrometeorite attacks
- Validate with physical models



# Inflation Systems

## ECHO I & II Satellite

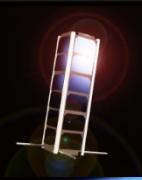
- Sublimating Powder [Clemons, 1964, Talentino, 1966]

## Mars Pathfinder

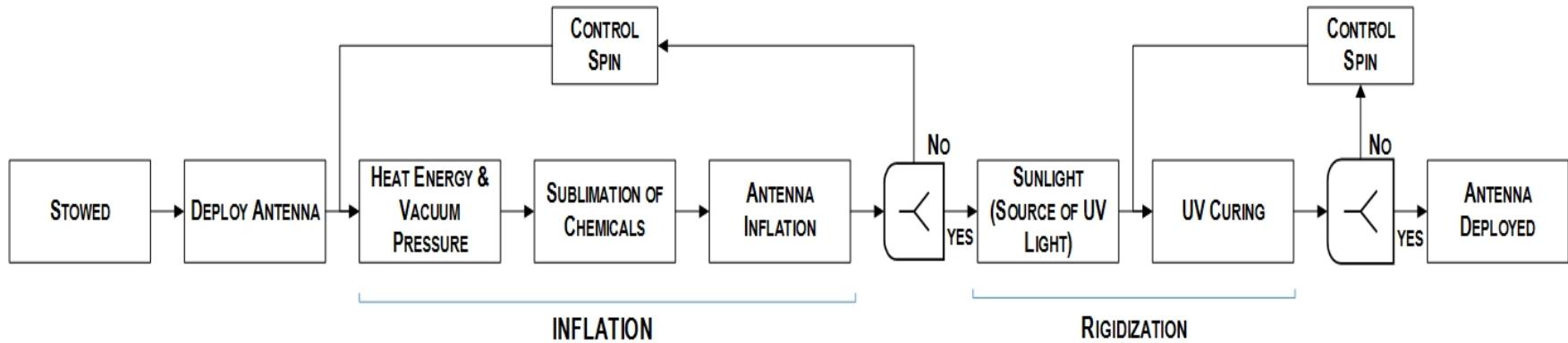
- Gas Generator [Cadogen et al., 2002]

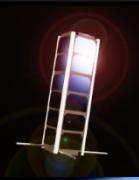
## Inflatable Aerodynamic Decelerators

- Gas Generator & Ram Air [Cruz et al., 2006, Hughes et al., 2011]



# Proposed System





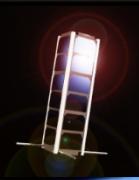
# Sublimating Chemicals

## Sublimation

- Phase transition from solid state to gaseous state without going through the liquid state

## Features

- Chemicals: Powder or Crystalline form, less mass and easy packing
- Sublimate to release large volume of gas



# Selection of Chemicals

**Operating Temperature of Antenna** [Babuscia et al., 2013]

**Range:**

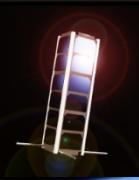
**369K – 377K**

**Average:**

**373K**

**Sublimation Enthalpy:**

- Depends on operating temperature
- Helps Passive Activation



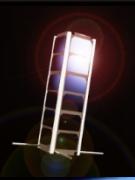
# Selection of Chemicals

## Vapor Pressure

**Pressure exerted by the gas on the inflatable surface**

- **High Pressure:** Rapid inflation and rupture
- **Low Pressure:** Insufficient internal pressure for inflation

[Clemmons, 1964, Talentino, 1966]



# Candidate Chemicals

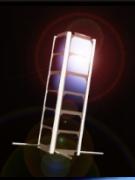
From an extensive list of sublimating chemicals  
the following were shortlisted [Jones, A.H, 1960]

SUBLIMATING POWDERS	CHEMICAL FORMULA	MOLECULAR MASS (g)	MASS REQUIRED (mg)
Benzoic acid	C7H6O2	122.12	0.86
Butyramide	C4H9NO	87.12	0.62
Diformylhydrazine	C2H4N2O2	88.07	0.62
Hexachloroethane	C2Cl6	236.74	1.68
O-methoxybenzoic acid	C8H8O3	152.15	1.08
Oxalic acid (anhydrous)	H2C2O4	90.03	0.64
Pyrene	C16H10	202.25	1.43
Salicylic acid	C7H6O3	138.12	0.98
Urea	CH4N2O	60.06	0.43



# Rigidization Techniques

- **UV setting resins** [Keller et al., 1964]
- **Thermosetting resins** [Cadogen et al., 2001]
- **Glass transition resins** [Lichodziejewski et al., 2005]
- **Gas cured resins** [Bernasconi et al., 1990]
- **Stretched metal laminates** [James et al., 1964, Bahiman et al., 1965]
- **Evaporation hardened rigidizing foams** [Schnell et al., 2002]



# Rigidization Techniques

## Proposed Technique

- UV Curable Ink sprayed over the antenna surface
- Curing through rapid polymerization

## Advantages

- Rapid Curing (<20s) [Chattopadhyay et al., 2005]
- Flexible coating post curing [Schwalm et al., 1997]
- No hazardous vapors [Chattopadhyay et al., 2005]
- Low UV Energy requirement [Chattopadhyay et al., 2005]
- Clear coating possible [Seubert et al., 2004]
- Strong mechanical property [Chattopadhyay et al., 2005]

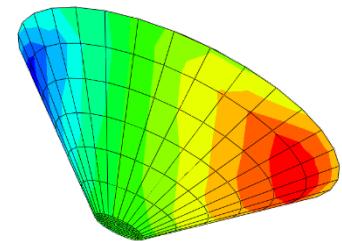
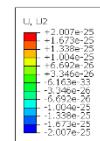


# Analysis

Verified structural integrity of 2 prototypes

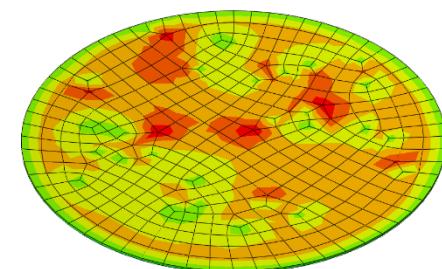
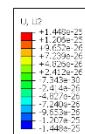
## Forces applied

- Centrifugal Force
- Radiation Force
- Internal Vapor Pressure



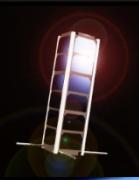
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Step: Step-1  
Increment: 1 Step Time = 2.2200E-16  
Primary Var: U\_1,U\_2  
Deformed Var: U\_1 Deformation Scale Factor: +1.000e-09

Prototype-I



CDB: Antenna\_Coil.odb Abaqus/Standard Student Edition 6.14-2 Mon Apr 06 22:57:21 US Mountain Standard Time 2015  
Step: Step-2  
Increment: 1 Step Time = 2.2200E-16  
Primary Var: U\_1,U\_2  
Deformed Var: U\_1 Deformation Scale Factor: +1.000e-09

Prototype-II

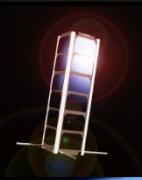


# Results

## Max. Deformation of Mylar at Break

$5.226 \times 10^{-25} \text{ mm}$

SUBLIMATING CHEMICAL	VAPOR PRESSURE (Pa)	MAX DEFORMATION (mm)	
		Prototype-I	Prototype-II
Benzoic Acid	9.33E-02	1.19E-26	1.01E-25
Butyramide	5.21E-01	2.007E-25	5.66E-25
Diformylhydrazine	6.67E+01	3.01E-27	7.24E-27
Hexachloroethane	5.33E+01	1.69E-27	5.69E-27
Methoxybenzoic acid	2.00E-01	1.018E-26	2.17E-25
Oxaclic Acid	1.33E-01	5.04E-26	1.45E-25
Pyrene	6.00E-04	3.28E-28	6.51E-28
Salicylic Acid	1.09E-02	4.93E-27	1.19E-26
Urea	1.60E-03	3.49E-28	1.74E-27



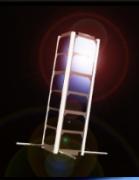
# Discussion

## Structural Feasibility:

- No structural failure (except Butyramide)

## UV Curable Rigidity:

- Curing increases mechanical strength as temperature [Chattopadhyay et al., 2005]



# Future Work

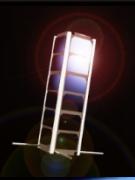
## Experimental Validation in Vacuum Chamber

### Sublimating Chemicals:

- Validation Pressure & Temperature points for Sublimation
- Time taken for Inflating the model

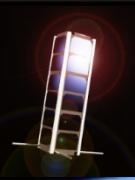
### UV Curable Ink:

- Observation of chemical reactions with Mylar sheet
- Rigidity achievable measured with FTIR method
- Transparency of coat to electromagnetic radiations



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