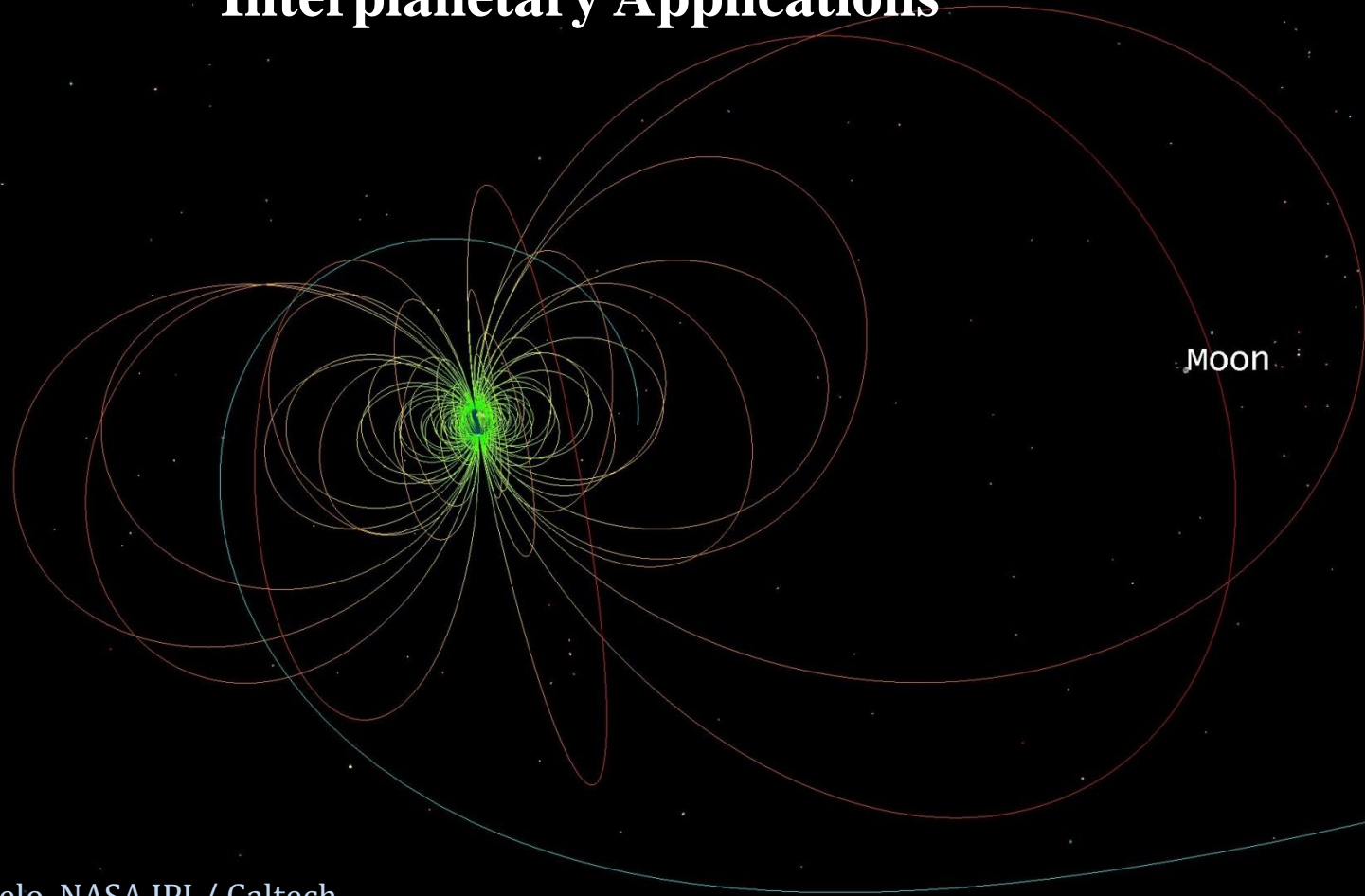
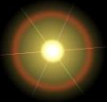


Optimizing Orbit Transfer Time using Thrust and Attitude Control for a CubeSat with Interplanetary Applications



Moon

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- Motivation
- Problem
- Approach
- Case 1
- Case 2
- Comparisons
- Summary

Sara Spangelo, NASA JPL/ Caltech
Benjamin Longmier, University of Michigan
Interplanetary Small Satellite Conference, April 2014

How Far Can CubeSats Go (Alone)?

- Can CubeSats go beyond Low Earth Orbit (LEO)? **Yes**
 - Is there a fundamental size, mass, power, cost limitation? **No!**
- Enabling factors:
 - Miniaturized thruster technology (CAT) with high ΔV capabilities
 - Miniaturized attitude control technology (Blue Canyon's XB1)
 - Heritage and experience operating CubeSats in LEO
 - Optimal use of volume and mass, and scheduling of available energy and time



Photo Credit: NASA Website

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Problem Objectives

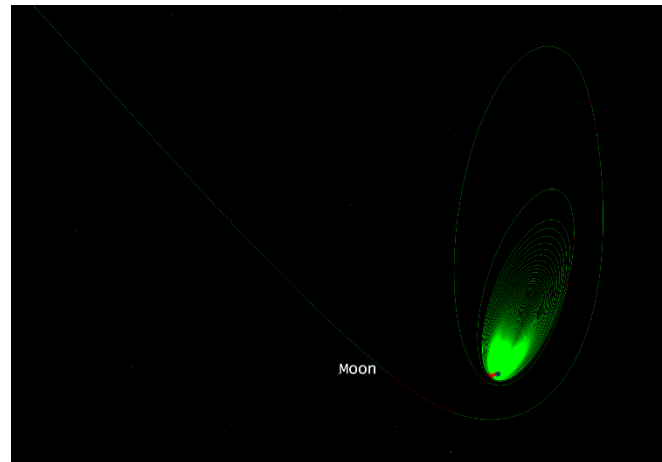
Last year we demonstrated the feasibility of escaping Earth orbit with the CubeSat Ambipolar Thruster (CAT) in a 3U CubeSat

This year we *optimize* trajectories and consider

- A variety of goals: minimizing time, fuel, volume, and radiation dosage
- Consider different maneuver schemes (i.e. spiral out, variable power/ time thrusts)
- Model energy balance (solar powered collection, eclipse)
- Model battery capacity (cycling, depth of discharge, degradation)

The goal of this work is to better understand the tradeoff between:

- The required fuel, batteries, and time to escape Earth orbit
- The risks with different schemes (i.e. due to battery cycling and radiation)



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CAT: Large ΔV Engine Capability

CAT: CubeSat Ambipolar Thruster

- Uses high-density plasma source
- Achieves high ΔV *and* high thrust/power
- Fits within small spacecraft form-factor (<0.1 U)
- Awarded a CSLI* Launch on PATRIOT mission awarded in 2014
- Successful Kickstarter Campaign resulting in seed funding (\$100 K)
- Some commercial funding supporting tech development



Design of a 3U 3U CubeSat with CAT engine performing initial testing in Low Earth Orbit.

*CSLI: NASA's CubeSat Launch Initiative

Photo Credit: PEPL

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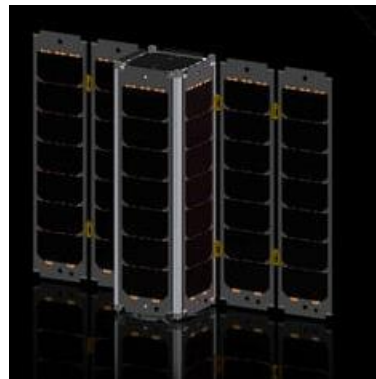
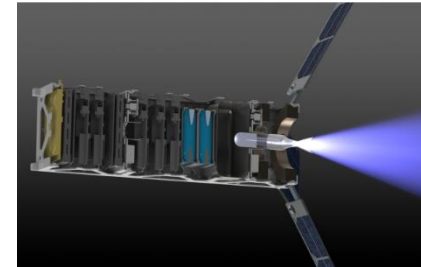
Comparisons

Summary

Problem Assumptions

- CubeSat Ambipolar Thruster (CAT)
 - Mass: <0.5 kg, Volume: 0.1U
 - Iodine fuel (I_2), $I_{sp}=1010$ sec, Density=5 g/cm³
 - Operating power levels: 3-300 W
 - 50-60% thruster efficiency
- 3U CubeSat Spacecraft Components
 - Blue Canyon XB1 Bus (GNC, C&DH, Telecom, Power, ACS)
 - Pointing: 7.2 arcsec accuracy, 1 arcsec stability, <2.5 kg, ~1 U, <2.5 W
 - Aluminum 3U CubeSat Structure
 - Deployable Solar Arrays (~30 W in sun)
 - Major subsystems (except fuel and batteries): ~3.3 kg, ~1.5 U (1.5 U remaining)
- Initial Orbit: 500 km circular, polar or near-polar
- Nominal operations (all but CAT): ~3 W

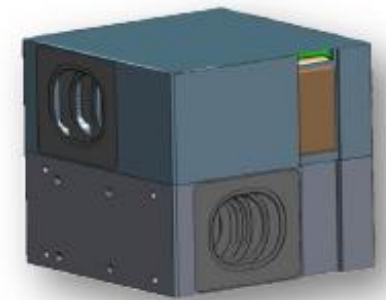
CAT engine with CubeSat subsystems



*Clyde Space Double Deployed
2-Sided 30 W Solar Panels*



*ISIS 3U CubeSat
Al Structure*



XB1 Blue Canyon System

Image Credit: Clyde Space, ISIS, Blue Canyon, PEPL

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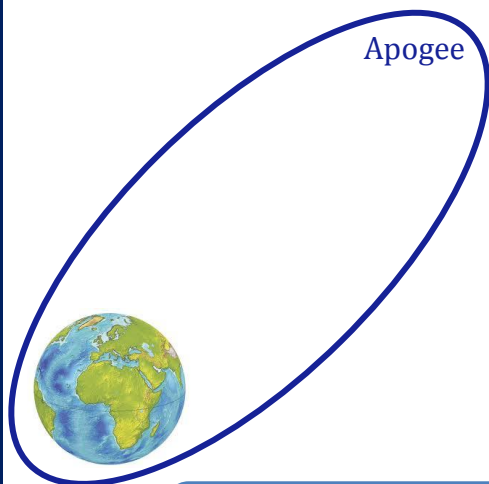
Summary

Multidisciplinary Approach

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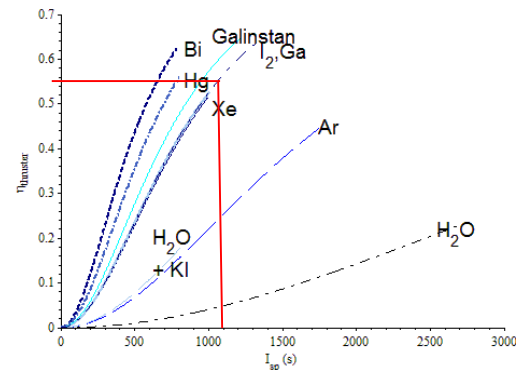
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Orbit Design

- ΔV boosts orbit altitude
- Conservation of energy and angular momentum



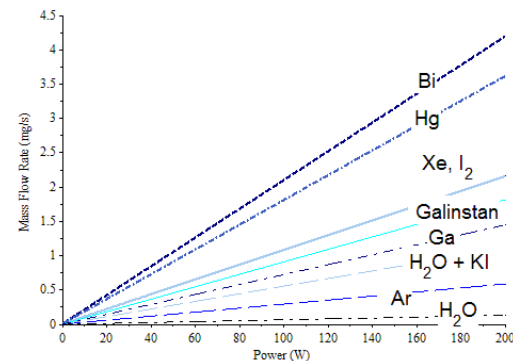
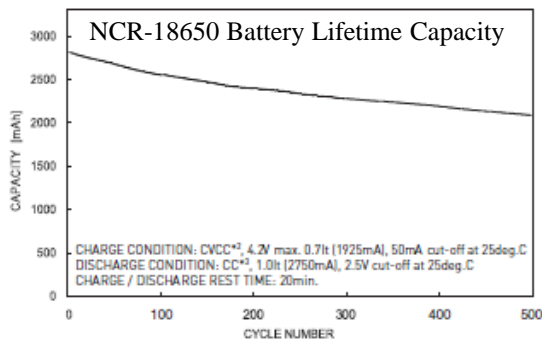
Perigee

Energy

- Battery Capacity
- Solar Power Collection
- Eclipse Management

Propulsion

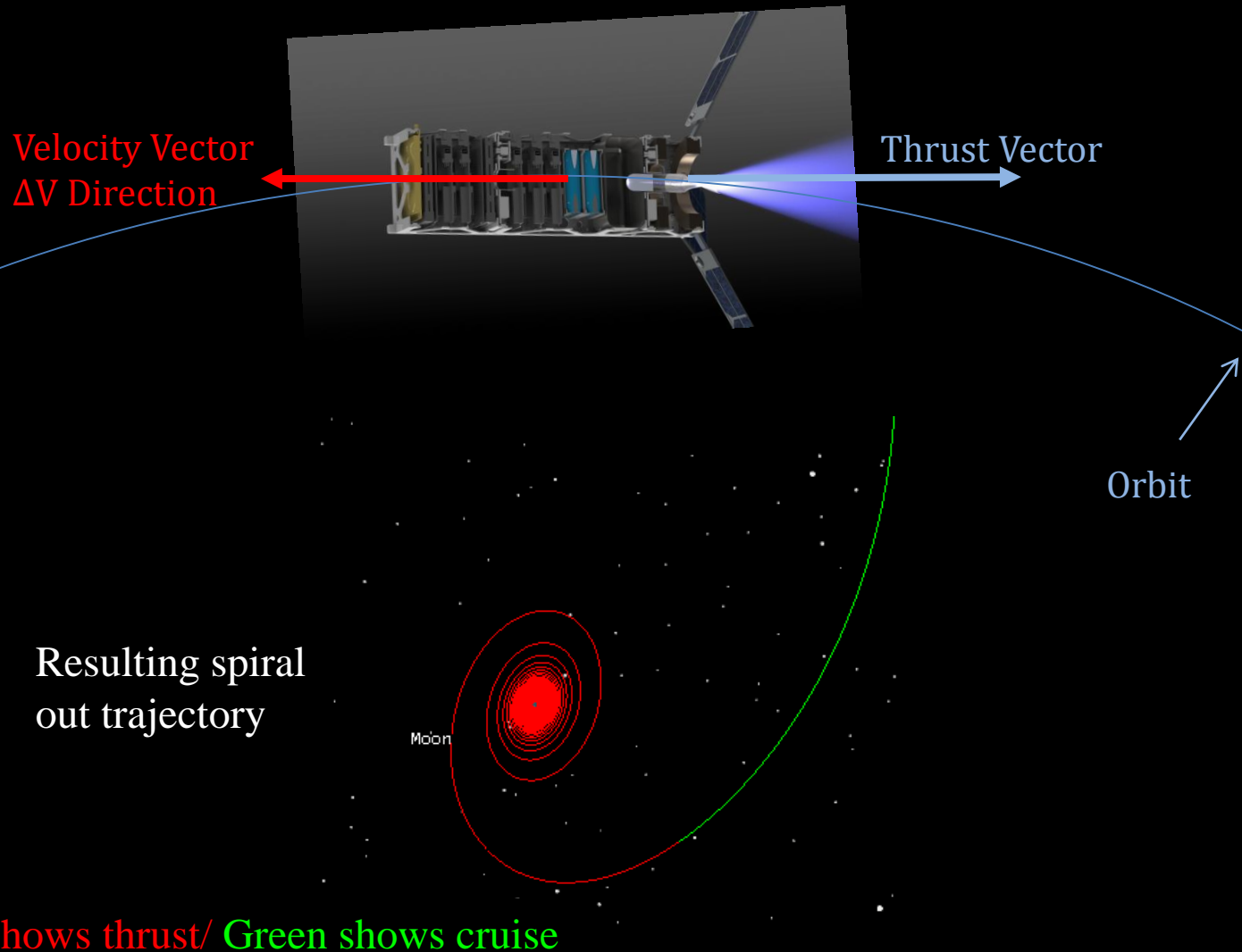
- ΔV from Rocket Equation (mass flow from power, time)



We also analyze attitude control and radiation, but not as part of the optimization problem

Case 1: Constant Thrusting in Velocity Direction

Simplest and (usually) most time efficient approach to raise altitude



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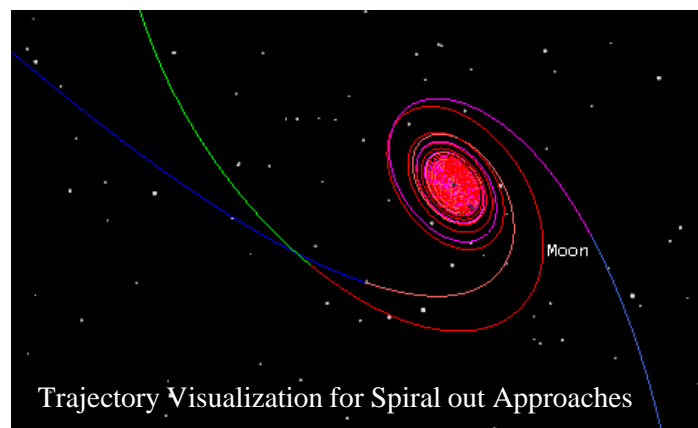
Summary

Case 1: Constant Thrusting in Velocity Direction

Results given for orbit starting in 500 W circular orbit until Earth-escape (925,000 km)

| Constant Thrust Power Values | 10 W | 20 W | 25 W |
|---|-----------------------|--|--|
| Fuel Quantity | 2.5 kg | 2.5 kg | 2.5 kg |
| Time | 269 days | 134 days | 108 days |
| Energetic Feasibility | Feasible in any orbit | Only feasible in (terminator) sun sync orbit | Only feasible in (terminator) sun sync orbit |
| Number of Orbits | 1322 | 681 | 545 |
| Total Accumulated Ionizing Dose with 82.5 Mils after 1 year | 29.99 krad | 15.01 krads | 12.12 krads |

- Considerable time savings to escape Earth with increased power values
- 10 W case is only feasible case for all orbits
- 20-25 W cases feasible with sun sync orbits (unable to maintain energy balance)
- Alternative approach: increase power value as altitude increases (eclipse fraction decreases)



Case 1: Constant Thrusting for Sun Sync Orbits

Starting from “worst-case” 500 km Sun Synchronous orbit ($\beta^* \approx 60^\circ$), with 25 W power setting, altitude is boosted such that there is no eclipse (>750 km) in <3 days!

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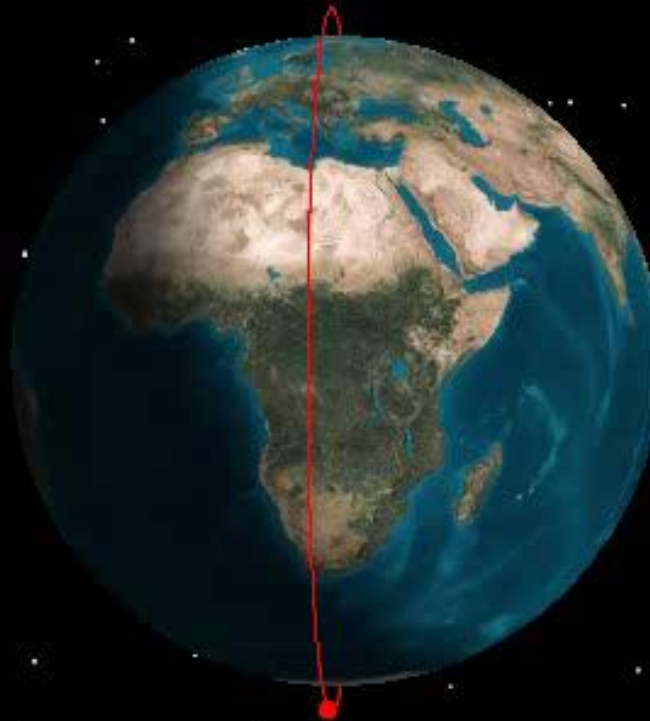
Approach

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β^* : Angle between orbital plane and vector to Sun

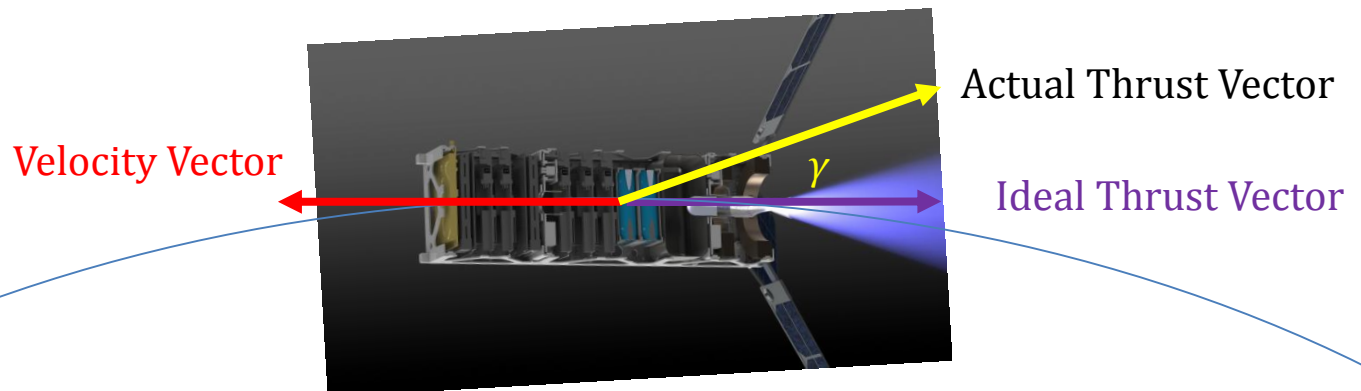
*Total Escape Time: 108 days,
Total Escape Fuel: 2.5 kg*

Case 1: What's the Impact of Attitude Control Errors?

Results given for orbit starting in 500 W circular orbit until Earth-escape (925,000 km)

- Even with $\gamma=20^\circ$, only requires an additional 13.1 days (10W)/ 5.2 days (25 W)
- Orbit shape and precession will also change with cross-track ΔV component

| Angular Error (γ) | Actual/ Ideal Thrust Ratio | Increase in Time Constant Thrust (10 W) | Increase in Time Constant Thrust (25 W) |
|----------------------------|----------------------------|---|---|
| 1° | 0.9998 | 0.02% | 0.02% |
| 5° | 0.9962 | 0.4% | 0.4% |
| 10° | 0.9848 | 1.5% | 1.5% |
| 20° | 0.9397 | 6.4% | 6.4% |



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Case 2: Problem Description

The scheme where we thrust only at perigee exploits the fact that increasing the ΔV at perigee (gravity well) results in greater apogee raises.

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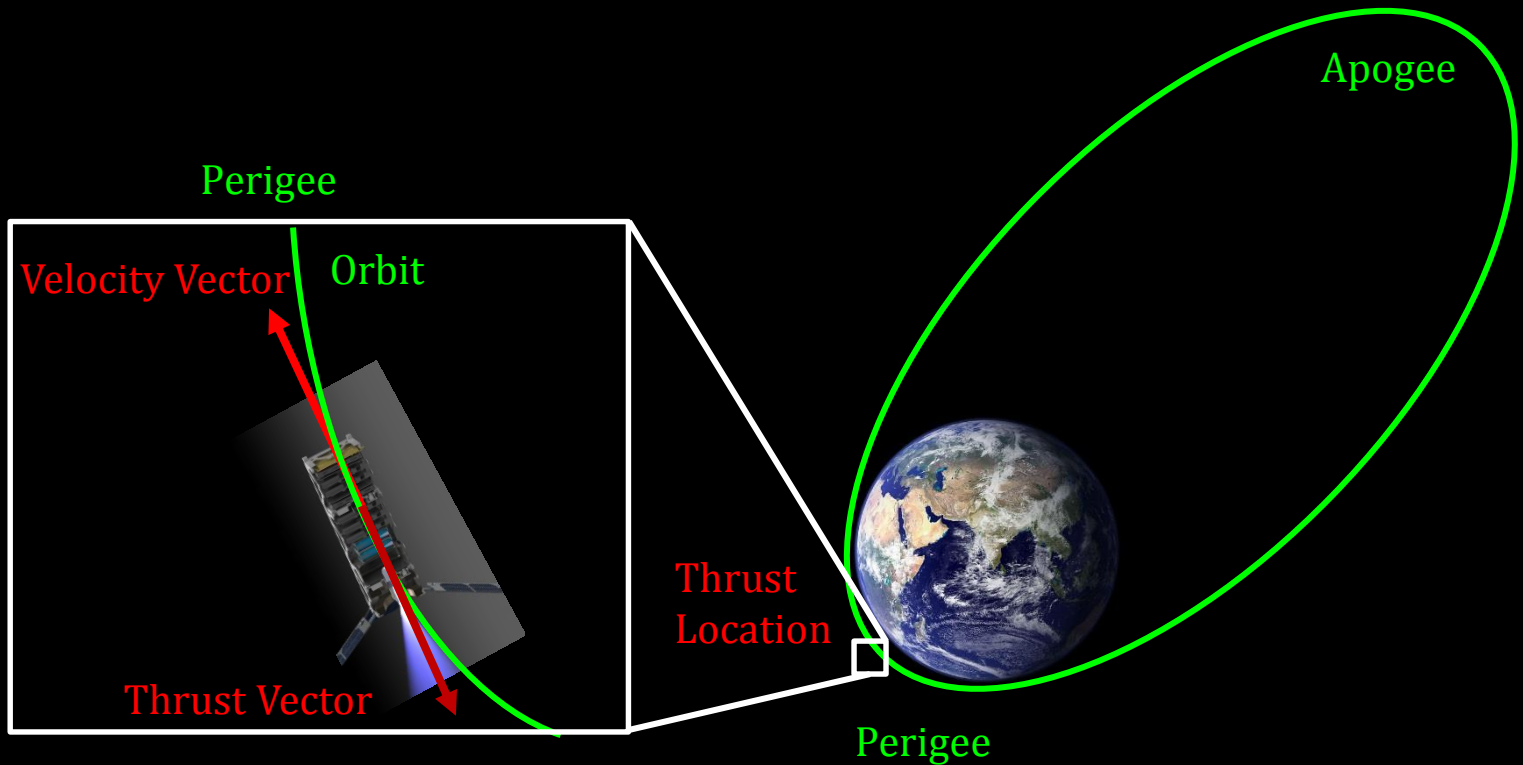
Approach

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This approach may be more (time and fuel) efficient relative to the constant thrust approach (Case 1).

Case 2: Optimization Problem Formulation

Goal: Find the trajectory to minimize time to escape Earth's sphere of influence (radius: 925,000 km) by thrusting for a short time once per orbit, centered at perigee.

Decisions: Power setting and duration during each maneuver (once per orbit at perigee)

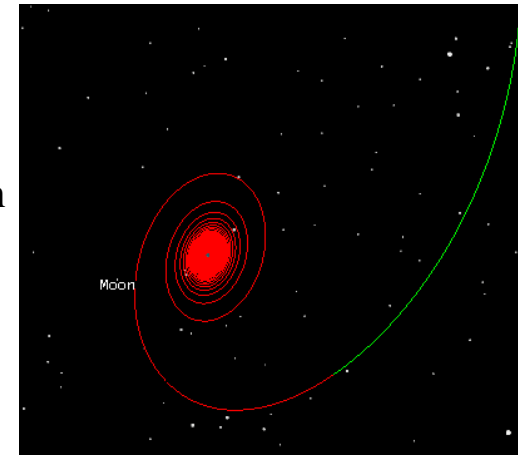
Constraints:

- Thruster power settings (2-300 W)
- Battery capacity constrains available energy
 - Battery depth of discharge, battery degradation
- Positive energy balance throughout each orbit
- Maximum volume for fuel + batteries = 1.5U
 - Ideally want to minimize volume

Dynamics:

- Propulsion:
 - Mass flow rate is linearly related to power setting
 - ΔV computed by rocket equation based on current mass, mass flow rate
- Orbit: Conservation of angular momentum and energy to compute apogee boost
- Energy: Model realistic collection and consumption (solar, nominal, thrust)

Inputs: Initial altitude, solar panel and nominal power, initial dry/ fuel mass



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Case 2: Model Insights from Sensitivity Analysis

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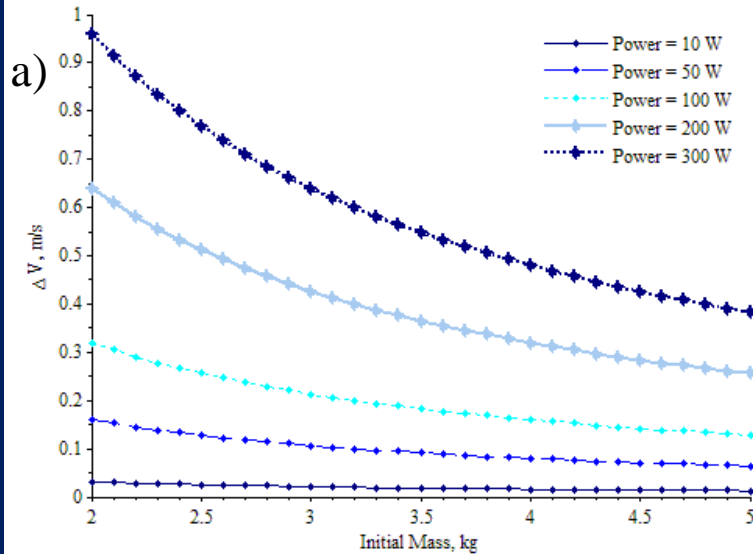
Approach

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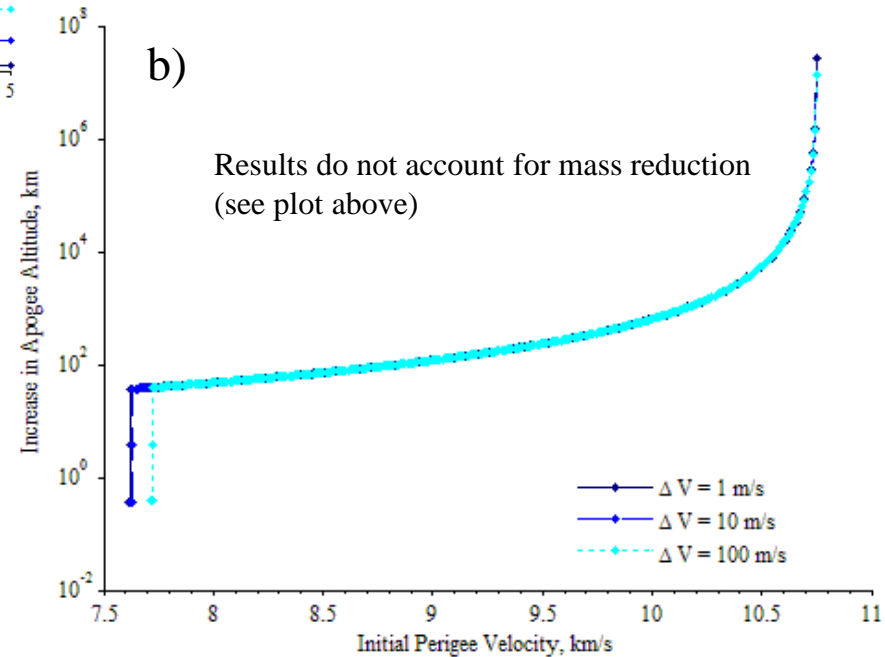
Comparisons

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Greater ΔV with less initial mass
(nearly twice the ΔV with half the mass,
2.5 vs 5 kg, for 300 W maneuver)

Greater apogee boost when
perigee velocity is greater
(several orders of magnitude!)



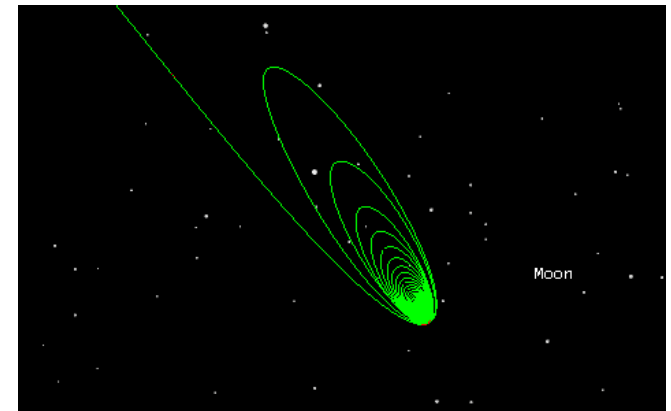
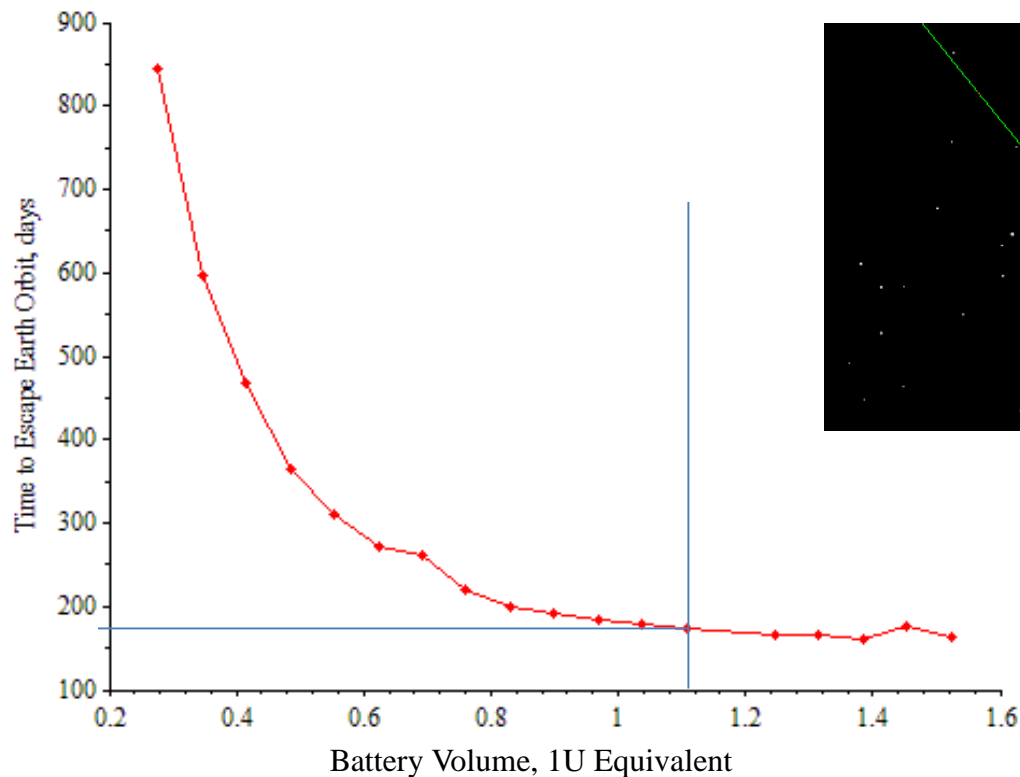
Results do not account for mass reduction
(see plot above)

Summary: Multiple advantages of thrust maneuvers

“later” in mission, but must first get to higher altitudes!

Case 2: Optimal Solutions

- Problem solved using MATLAB's *fmincon* and **feasible** initial conditions
- Minimum time to escape Earth orbit
 - Optimal ~174 days: require ~1.15 U volume (~30 batteries)
 - All solutions require 1.34 kg fuel ~ 0.27 U (~1.4 U total for fuel + batteries)
 - All solutions require 720-740 battery cycles
- Comparison to Case 1 (10 W): 35% reduction in time, and 46% reduction in fuel
- Comparison to Case 1 (25 W, sun sync): 62% longer, and 46% reduction in fuel



Trajectory Visualization

4x18650 Li-Ion batteries:
160 cm³, 0.16 1U Equivalent

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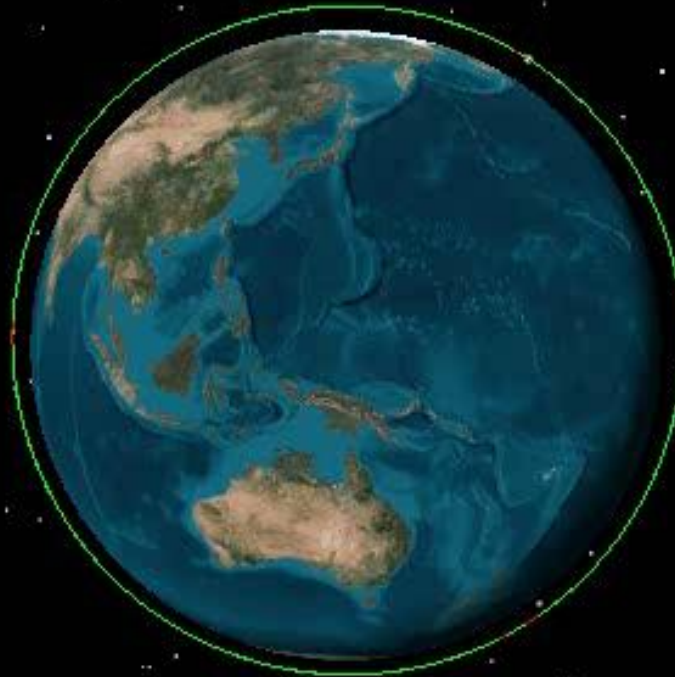
Comparisons

Summary

Case 2: Verification & Visualization

Solutions verified in System's Tool Kit (STK) with Astrogator Tool

- Results similar for Case 1 (10 W): Earth-escape in ~178 days with 1.6 kg fuel



Red shows thrust/ Green shows cruise

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Case 2: Realistic Battery Degradation

- In reality, 18650 Li-Ion batteries degrade with increased number of cycles
- Case 3: Same optimization approach as Case 2 with realistic battery degradation

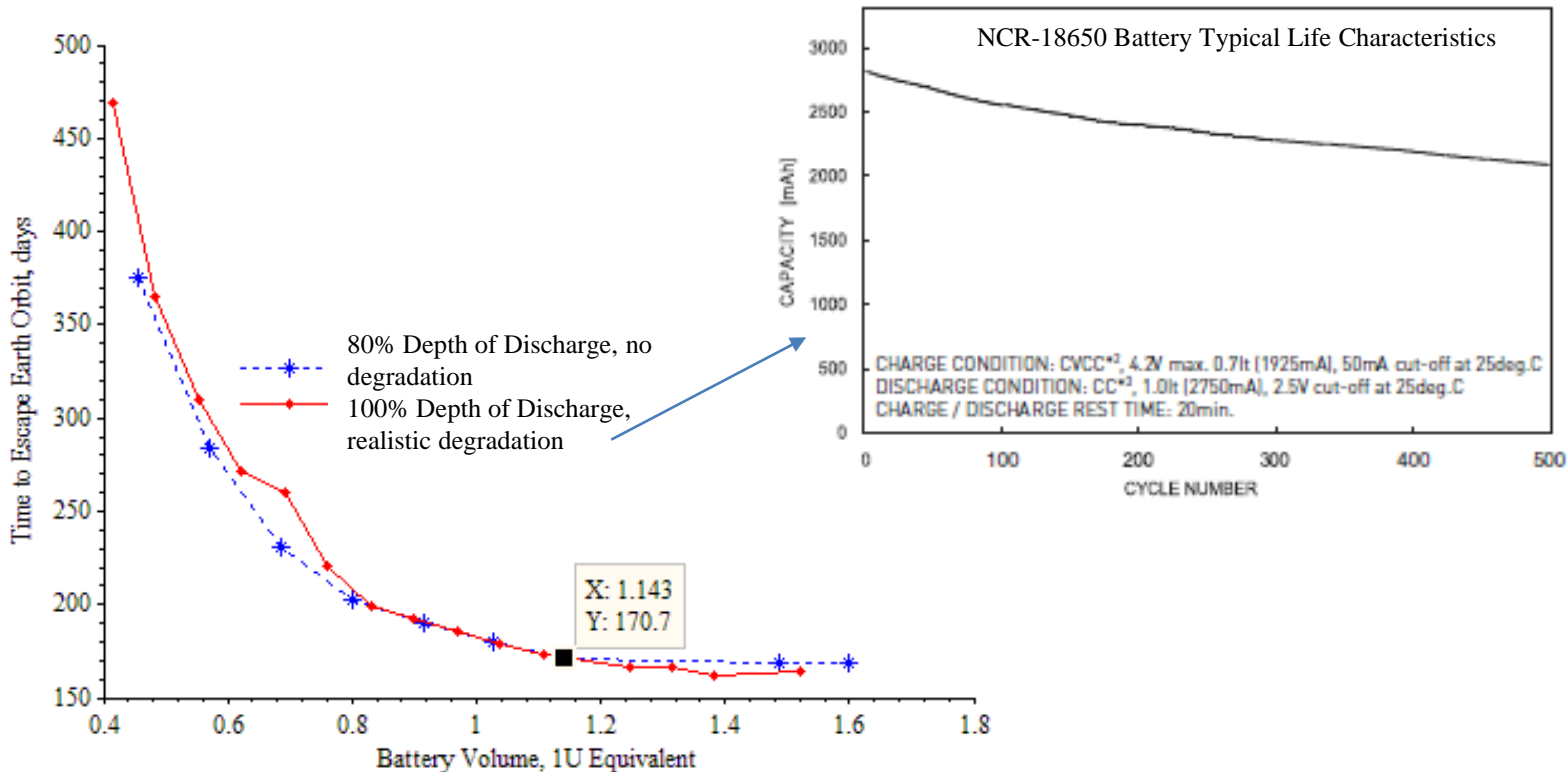
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- Optimal solution: ~171 days, ~30 batteries (~1.15 U), ~1.36 kg fuel required, 171
 - Nearly identical to Case 1 with constant thrust
- Solutions don't deplete 100% battery capacity every cycle (degradation conservative)

Reference: Panasonic Spec Sheet

Case 1 and 2: Radiation Effects

- Total Accumulated Radiation Dosage measured with STK's SEET*
- Case 1 spends more time in radiation belts than Case 1

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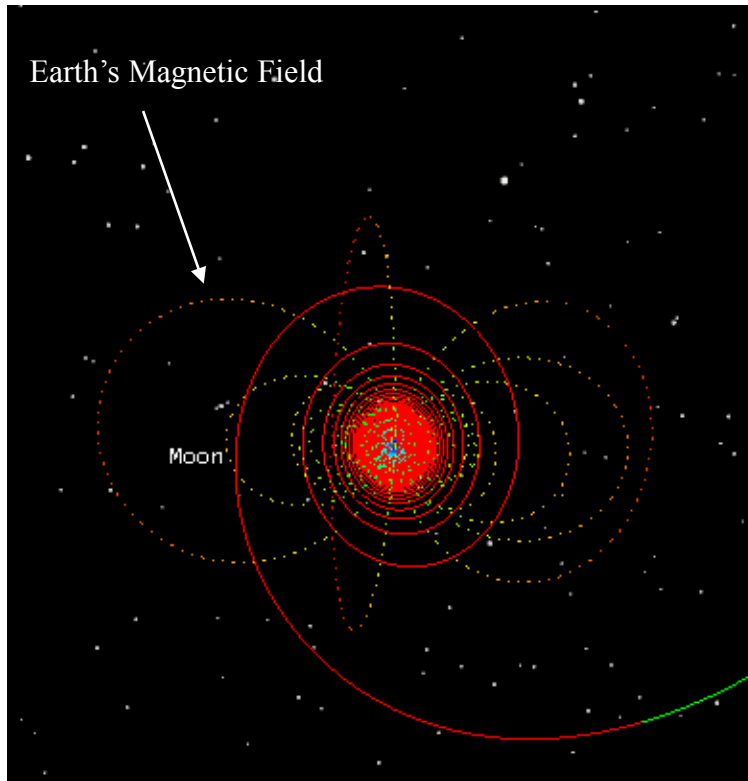
Approach

Case 1

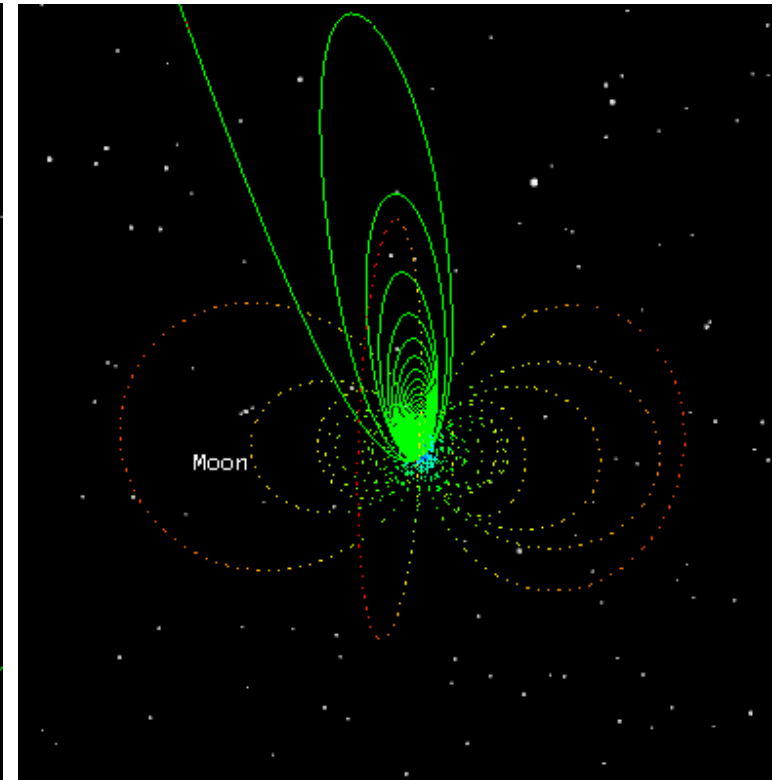
Case 2

Comparisons

Summary



Case 1: Constant Thrust in Velocity Direction (10W)



Case 2: Optimized Variable Thrust/Time at Perigee

Red shows thrust/ Green shows cruise

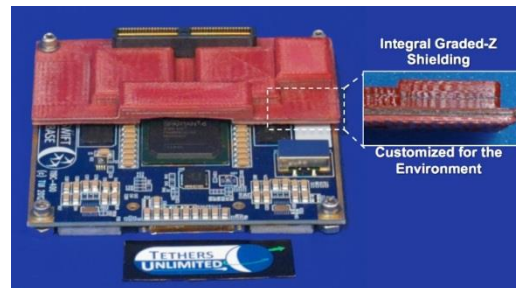
*SEET: Space Environment and Effects Tool

Case 1 and 2: Radiation Effects and Mitigation

Accumulated radiation dosage after one year mission (starting 500 km orbit)

| Aluminum shielding thickness | Case and Description | | |
|--|--------------------------------|--------------------------------|------------------------------------|
| | Case 1: Constant Thrust (10 W) | Case 1: Constant Thrust (25 W) | Case 2: Variable Thrust at Perigee |
| 82.5 Mils (2.1 mm) | 30.0 krad | 12.1 krad | 8.9 krad |
| 232.5 Mils (5.9 mm) | 3.9 krad | 2.0 krad | 1.0 krad |
| 457.5 Mils (11.6 mm) | 2.2 krad | 1.1 krad | 0.6 krad |
| Predicted Al thickness for Accumulated Dosage <5 krad* | 5.5 mm | 4.5 mm | 3.5 mm |

- CubeSat components shown to fail between 5-10 krad*
- Radiation effects can be mitigated by enclosing sensitive chips with Al or other protection schemes
 - e.g. 3D-printed custom radiation protection solutions



Tether Unlimited's Radiation Shielding



ISIS 3U CubeSat Al Structure

*Total Dose Test Results for CubeSat Electronics, Finchel et al.

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Comparison of All Cases

Solutions represent “best” of each case that is energetically feasible, ~1.15 U of batteries

| Parameter | Case 1 | Case 2 |
|---|---|---|
| Maneuver Approach | Thrust continuously in velocity direction | Variable thrust magnitude and duration at perigee |
| Battery Modeling | 80% DoD, no degradation | 80% DoD, no degradation/ 100% DoD, realistic degradation per cycle |
| Thrust Power Level | 10 W (sun sync)/ 25 W | Variable (50-300 W) |
| Thrust Time | Constant | Variable (1-60 min) |
| Earth Escape Fuel | 2.50 kg | 1.34 kg/ 1.36 kg |
| Fuel & Battery* Volume (1.5 U available) | 2.5 kg, 0.5 U | 2.84 kg, 1.4 U |
| Earth Escape Time | 269 days/ 108 days | 175 days/ 171 days |
| Number of Orbits | 1322/ 545 | 720/ 701 |
| Total Accumulated Ionizing Dose with 232.5 Mils (5.9 mm) after 1 year | 3.90 krad/ 1.96 krad | 1.03 krad |

*Additive relative to those in XB1 CubeSat Bus (25 Whr)

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Optimal Solutions for Different Goals

Cases start in 500 km circular orbit until they escape Earth's SOI (975,000 km)

| Optimization Goal | If you can achieve sun sync orbit | If you can't achieve sun sync orbit |
|--------------------------------------|---|---|
| Minimize Time | Case 1: Thrust continuously in velocity direction (25 W)- 108 days | Case 2: Variable thrust magnitude and duration at perigee- 175 days |
| Minimize Fuel | Case 2: Variable thrust magnitude and duration at perigee- 1.34 kg | |
| Minimize Fuel & Battery Mass/ Volume | Case 1: Thrust continuously in velocity direction (11 W)- 2.5 kg/ 0.5 U | Case 1: Thrust continuously in velocity direction (25 W)- 2.5 kg/ 0.5 U |
| Minimize Radiation | Case 2: Variable thrust magnitude and duration at perigee- 1.03 krad | |

Summary:

- Case 2 is appealing for time-optimal solutions (when not sun-sync)
- Case 2 is attractive to reduce fuel and reduce radiation exposure
- Case 1 always requires less total battery mass and volume

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Additional Challenges and Future Work

Additional Mission Design Challenges

- Power system upgrades to manage higher power values
- Thermal issues with high-powered thrusts
- Communication throughout mission- power, pointing at large ranges
- Attitude control errors impacting trajectory and efficiency
- Radiation-mitigation strategies

Future Work

- Model power, thermal, radiation, and attitude control in optimization problem
- Consider higher-fidelity orbit transfer models
- Analyze other orbit transfers and destinations
 - Lunar flybys, transfers to Moon, Mars, and beyond...



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Back-up Slides

How Much Mass Is Needed?

Work through Rocket Equation for I₂ fuel and CAT

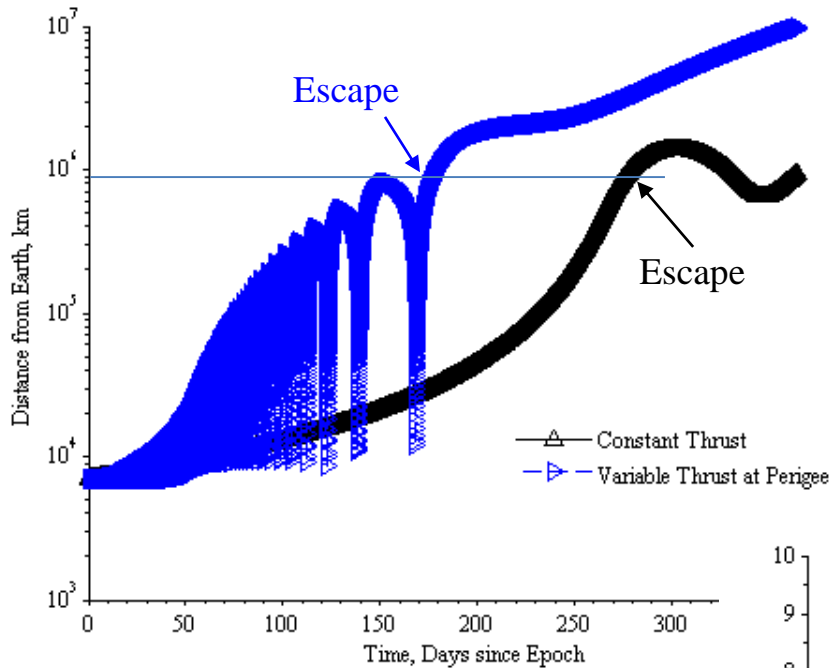
| Parameter | Symbol | Input/ Equation | Value | Units |
|---------------------|------------|---|-------|--------|
| Specific Impulse | I_{sp} | Input | 1010 | sec |
| Exhaust Velocity | V_{exh} | $V_{exh} = I_{sp} \cdot g$ | 9908 | km/sec |
| Dry Spacecraft Mass | m_s | Input | 2.5 | kg |
| Propellant Mass | m_p | Input | 2.5 | kg |
| Initial Mass | m_i | $m_i = m_s + m_p$ | 5.0 | kg |
| Final Mass | m_f | $m_f = m_s$ | 2.5 | kg |
| Delta V Capability | ΔV | $\Delta V = V_{exh} \ln \left(\frac{m_i}{m_f} \right)$ | 7.0 | km/sec |

↑
Ideal Rocket Equation

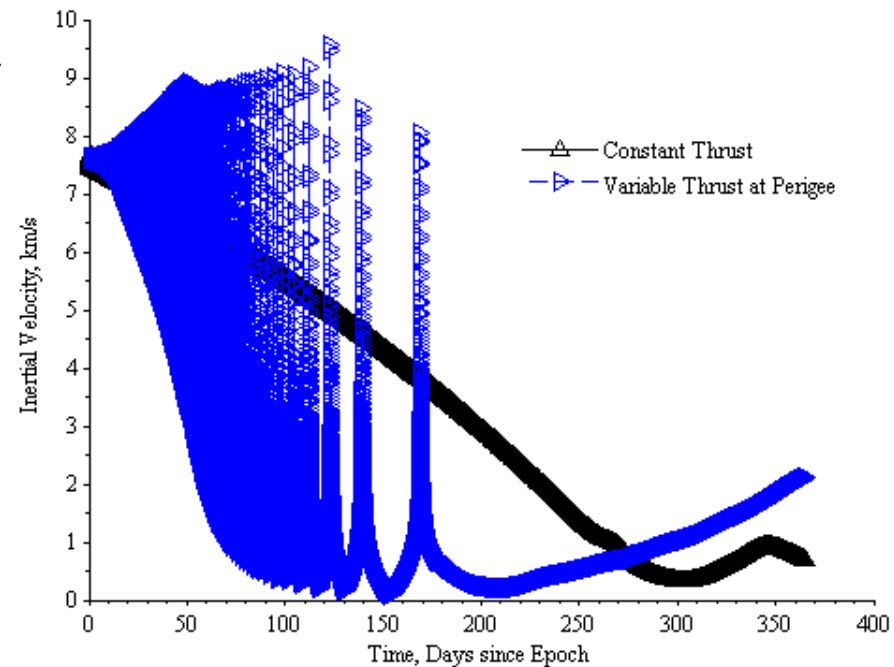
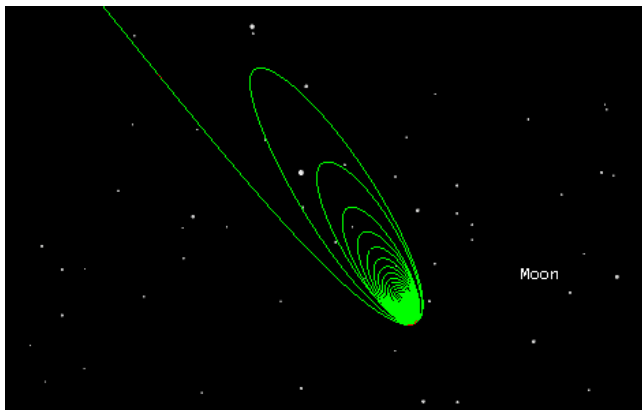
We can escape Earth's Sphere of Influence ($\Delta V \sim 7\text{km/sec}$) with $\sim 2.5\text{ kg}$ of fuel!

g: gravity constant = 9.81 m/sec²

Case 1 and 2: Properties of Solutions

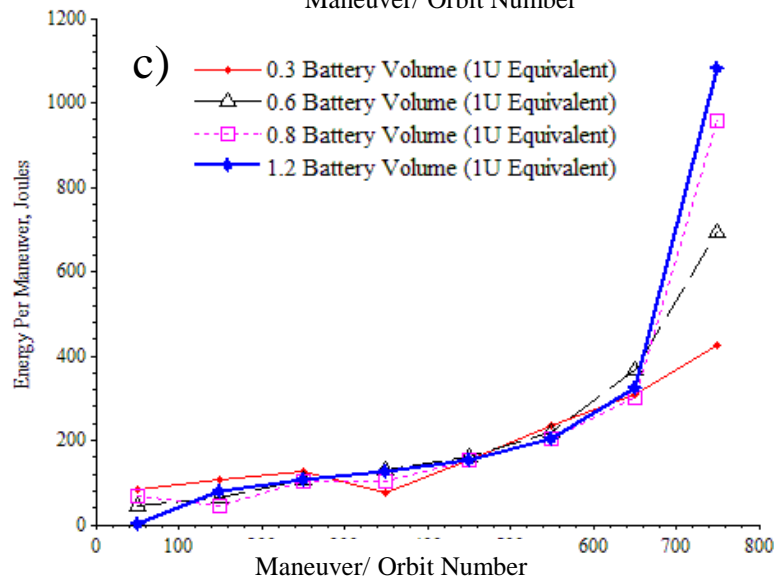
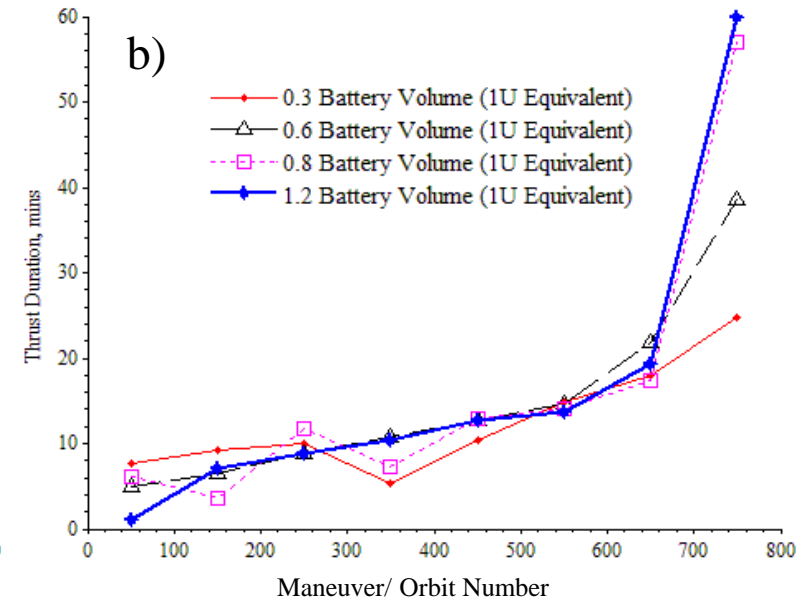
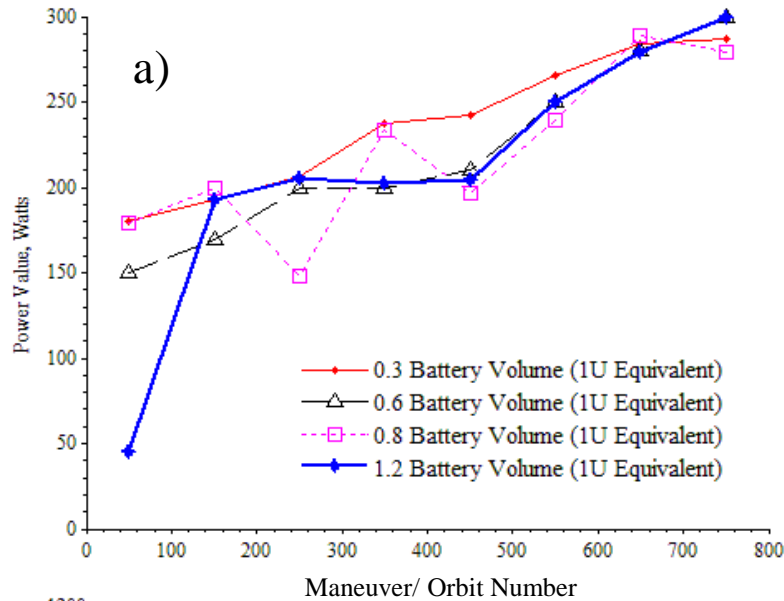


Different approaches for achieving Earth escape (apogee raise vs. apogee and perigee raise), which is more efficient (fuel + time + radiation exposure)



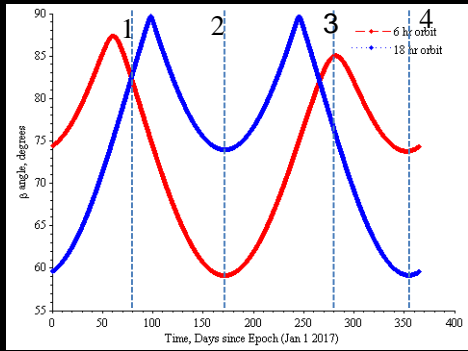
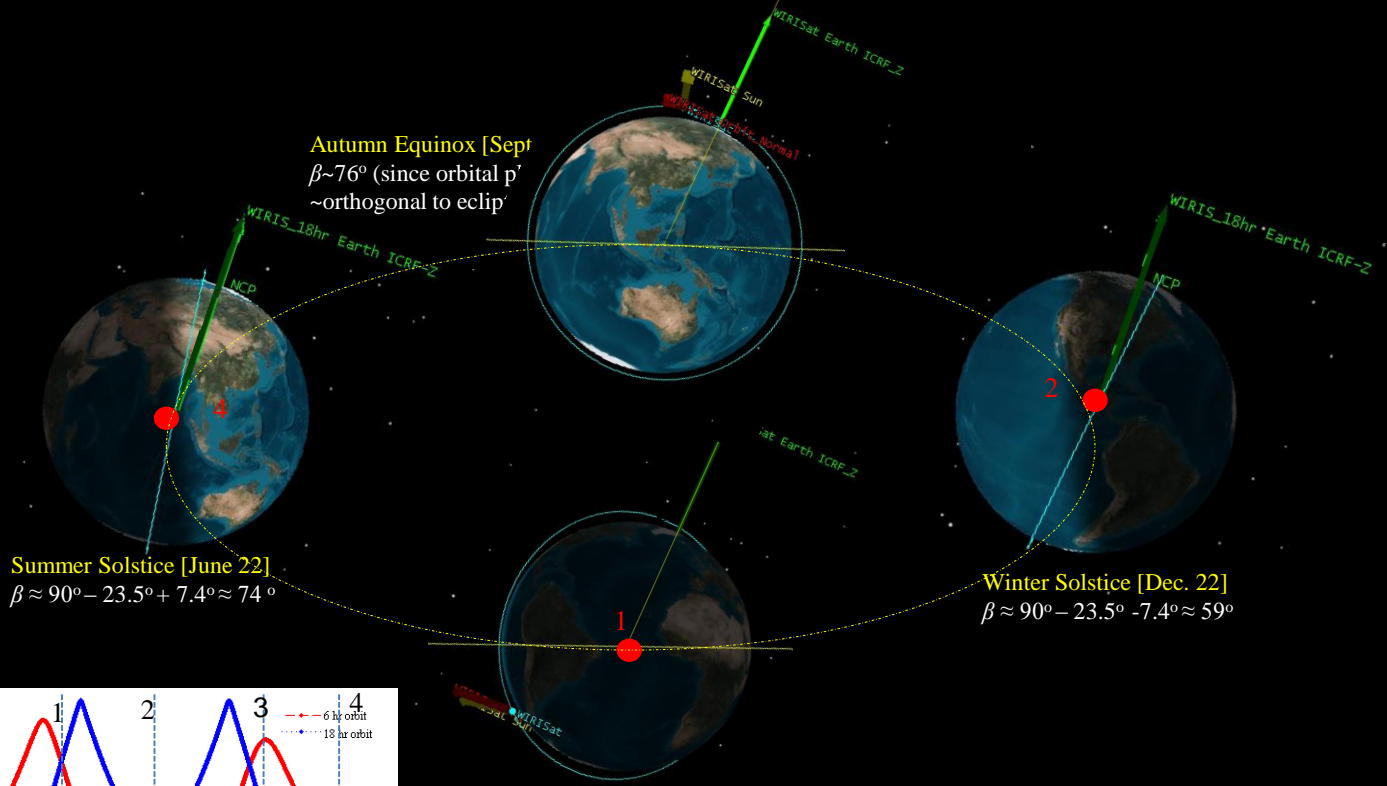
Case 2: Properties of Optimal Solutions

Representative power values and thrust durations from optimal solutions.



As maneuver/ orbit number increases →
 orbit apogee increases →
 eclipse fraction decreases →
 higher energy maneuvers possible →
 greater apogee boosts to approach escape

Annual Solar Variation



Local Time of the Descending Node (LTDN) = 18 hrs