



# “Delivering CubeSats to the Moon and Beyond with Electric Propulsion”

Interplanetary Small Satellite Conference

Pasadena, CA

28-29 April 2014

Busek Co. Inc.

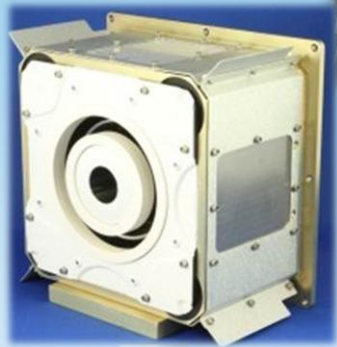
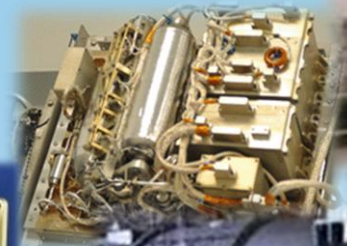


Space Propulsion  
and Systems

# Busek Co. Inc.

Busek Co. Inc. is a leader in space propulsion systems development and manufacturing

- Core expertise begins with electric propulsion thrusters for military, government, and commercial satellites
- Expertise extends to space electronics, propellant feedsystems, and systems integration and testing
- Propulsion Technologies (thruster types) include:
  - Hall
  - Electro spray (colloid)
  - Micro pulsed plasma
  - RF Ion
  - Microresistojet
  - Cold gas
  - Chemical (green monoprop)







# Overview

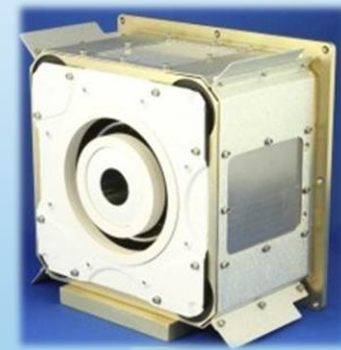
- Chemical Propulsion vs. Electric Propulsion
- Small spacecraft benefits, and limits and capability of propulsion
- CubeSat-scale spacecraft for a Lunar mission
- Propulsion-enabled ESPA-type spacecraft for Lunar and Mars CubeSat delivery
- Exposition of Busek propulsion offerings suitable for small spacecraft and ESPA missions

# Chemical Propulsion vs. Electric Propulsion



Small chemical thruster  
(22N from AMPAC-ISP)

- Electric propulsion is much more fuel efficient than chemical propulsion
- EP has Specific impulse  $\sim 30X$  larger
- EP Results in significant spacecraft mass reduction or increase in capability



BHT-1500 Hall Thruster

## Chemical Propulsion

High thrust, low  $I_{sp}$

$T =$  Newtons and higher, typ.

Specific Impulse =  $I_{sp} \leq 320$  sec

High propellant mass flow & low velocity

## Electric Propulsion

vs. Low thrust, high  $I_{sp}$

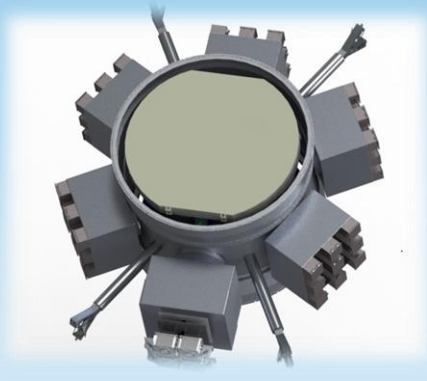
vs.  $T =$  microNewtons thru Newtons  
*only limited by available power*

vs.  $I_{sp}$  range from 500 - 10,000 sec

vs. Low propellant mass flow & high velocity

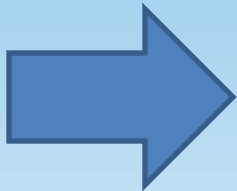
# Why Small Satellites?

- Lower launch costs. Launch costs typically on a per kg basis
- Miniaturization of components and lower power requirements allow equal capability in a smaller platform
- Technological advancement allows lower cost capability, e.g. processors, solar panels
- Cheaper satellites allow for increased risk tolerance (reduced cost of losses), reduced redundancy, lowering costs further
- Lower cost = more missions.



# Small Satellites and Propulsion

- While many satellite technologies scale favorably for small satellites, propulsion capability is limited by physics:
  - Propellant loading capacity is severely reduced
  - Mass fraction of propellant is relatively low
  - Propellant system dry mass is relatively high
  - Many thrusters cannot operate, or perform poorly, when scaled down
  - Power demands may exceed small satellite power availability
  - Inefficiencies may exacerbate thermal management challenges



*Fewer propulsion technologies are suitable for small spacecraft, and selection drops off rapidly with decreasing size: Most chemical and electric propulsion limited by large dry mass. Chemical propulsion further limited by low  $I_{sp}$ , and electric propulsion often further limited by power demands.*

# Lunar Cubesat Mission

- $\approx 3\text{km/s}$  required to get to the moon
- Note propellant mass and  $I_{sp}$
- Similarly, a 3kg (3U) spacecraft requires 300g propellant

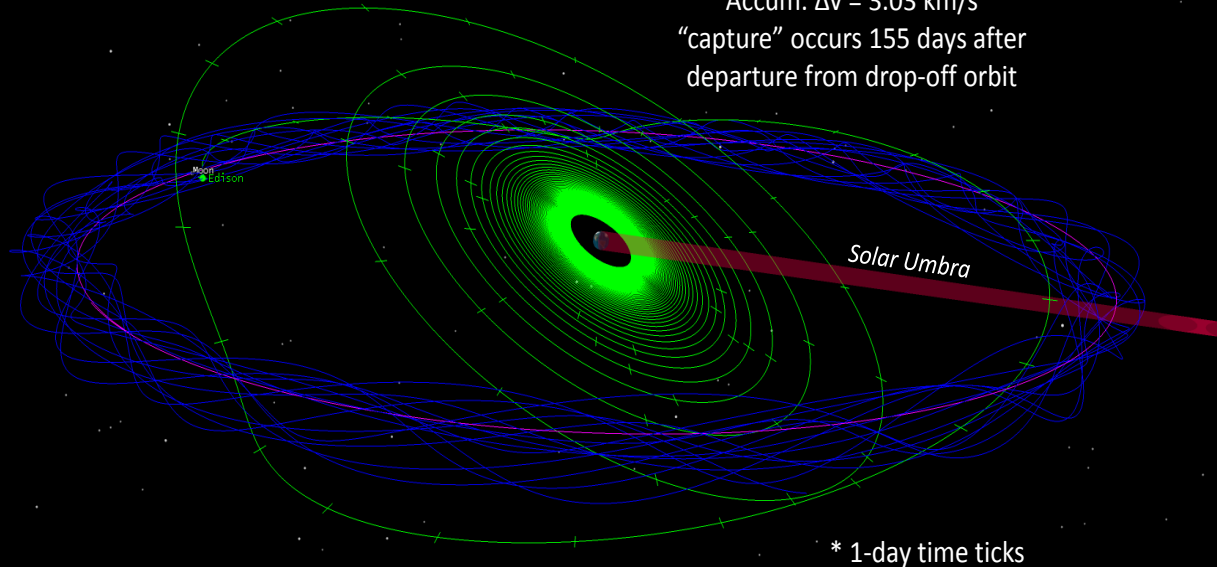


Lunar missions are possible with multiple propulsion technologies with appropriate system mass vs.  $I_{sp}$  tradeoffs

## Earth Centered Inertial

CASE:  $T = 1.67\text{ mN}$ ,  $I_{sp} 3000\text{ s}$

Total transfer time = 172 day  
Propellant usage = 780 grams  
Total burn time = 160 day  
Accum.  $\Delta v = 3.03\text{ km/s}$   
"capture" occurs 155 days after departure from drop-off orbit

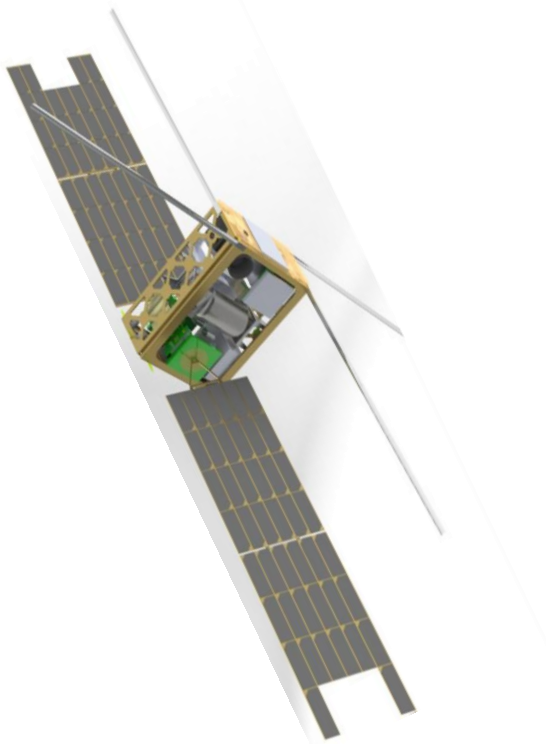


Lunar Cube trajectory from MEO to lunar intercept (green trace) and lunar capture/orbit (blue trace). ( $\approx 8\text{kg s/c}$  wet mass) Courtesy of JPL.



# Prospective Lunar Cubesat System

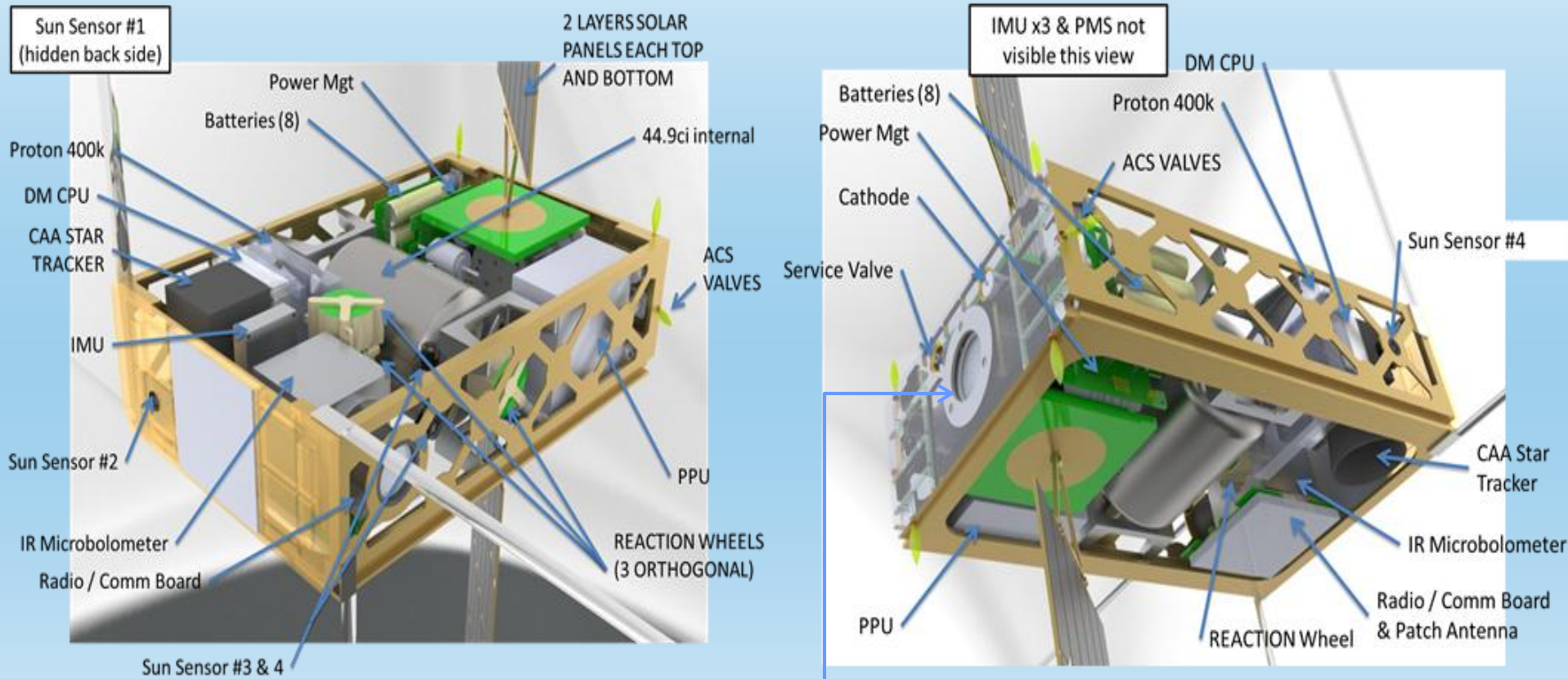
Without the use of a larger platform as a carrier, CubeSats can go from Earth to Lunar orbit using on-board propulsion and still perform valuable science when they get there



Property	Value
Mission	Demonstration of Lunar CubeSat
Initial Orbit	GPS (~20,000km)
Final Orbit	Lunar
S/C	6U CubeSat
S/C Mass	8kg
Peak Power	~96W
Propulsion	3cm RF Ion Thruster
deltaV	3.03km/s
Total transit time	~170days
Payload	Science Camera and Radiation Tolerant Computing



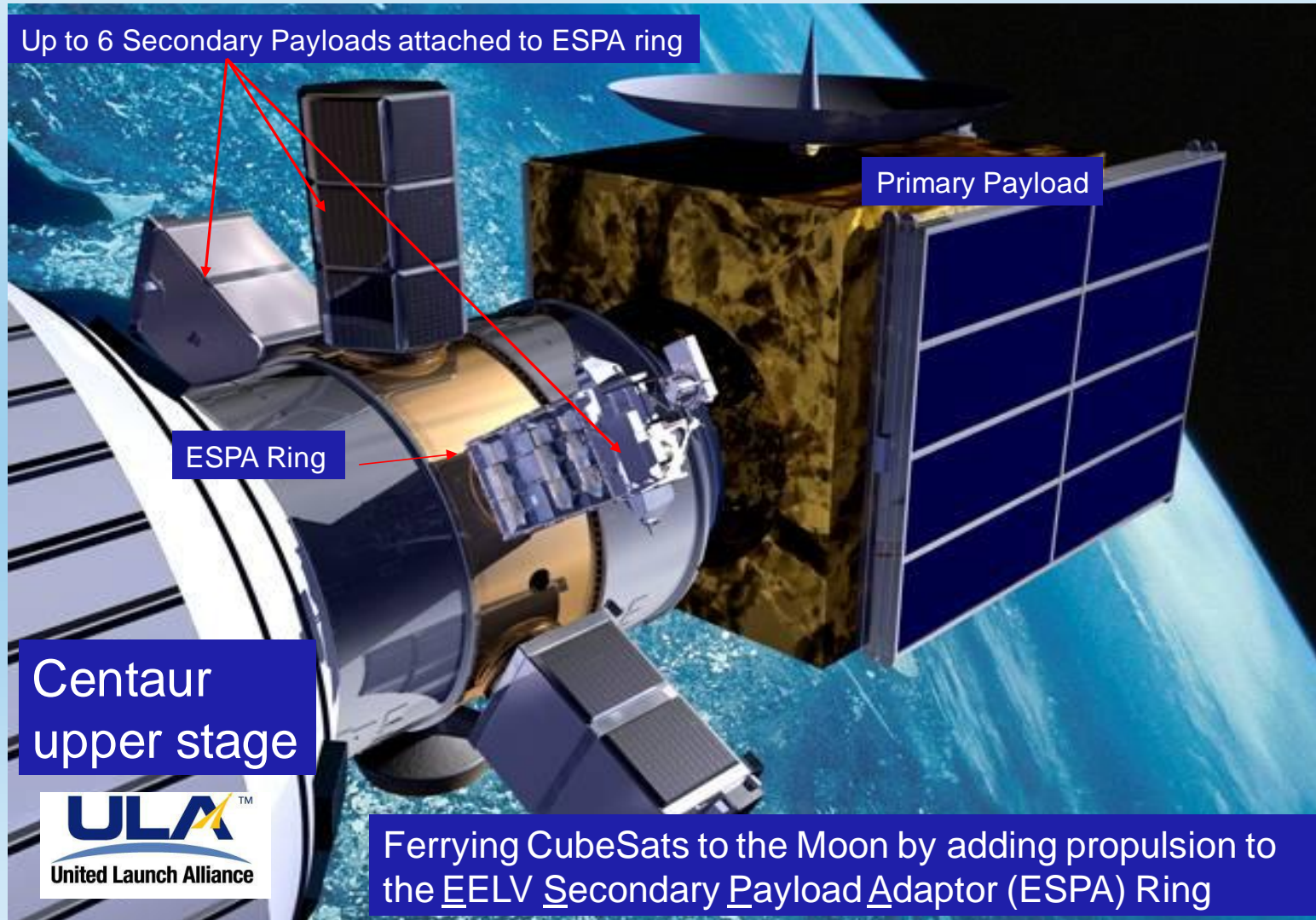
# Lunar Cubesat Design Details



Busek 3cm RF ion thruster

The 6U LunarCube concept is partially contributed by Morehead State University.

# CubeSat "Lunar Ferry" via Propulsive ESPA

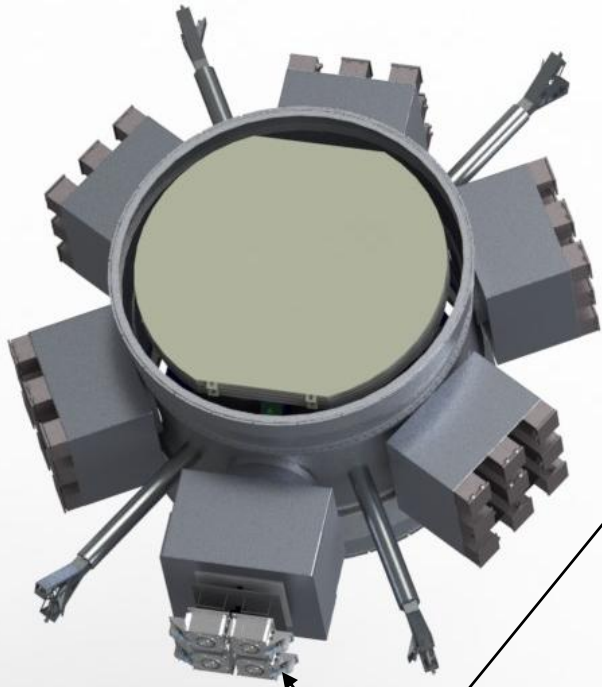




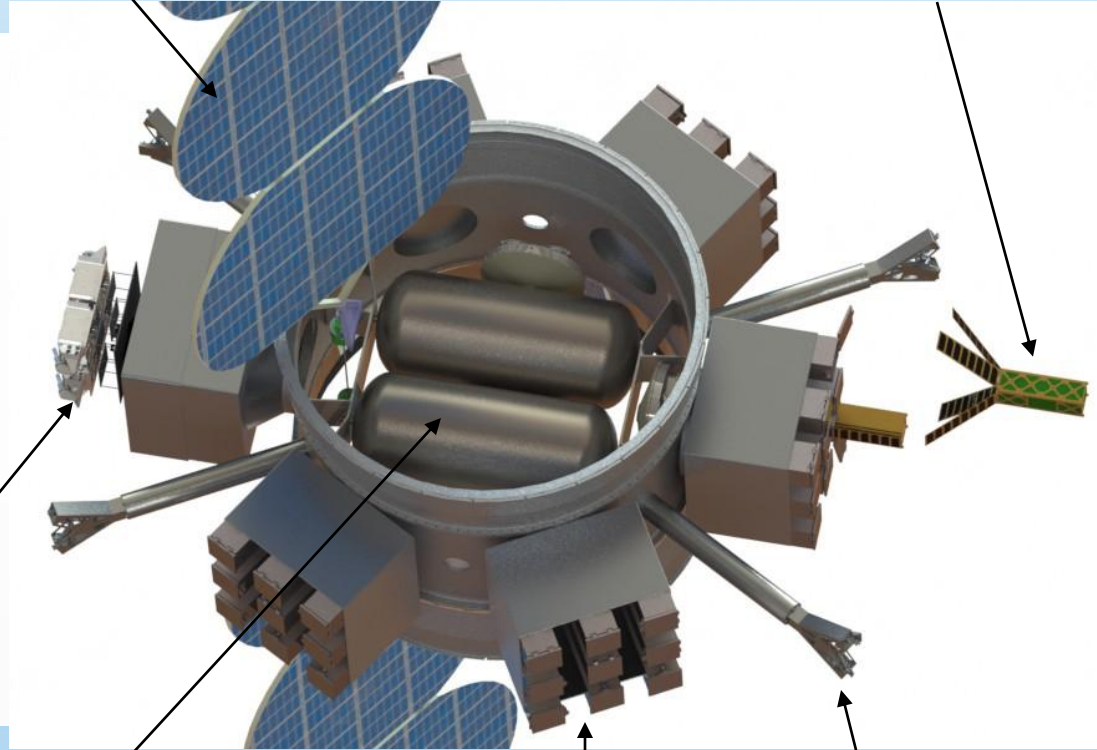
# Propulsive ESPA Details

4kW Solar Array at BOL

Deployed 3U CubeSat



**Propulsion Modules**  
Cluster of 4 BHT-1500,  
gimbal, PPU's, and flow  
control



**Xenon tanks**

**5 Secondary Payloads**  
Each with 9 standard P-Pods  
(total 45x 3U CubeSats)

**Cold-gas ACS  
Thrusters**

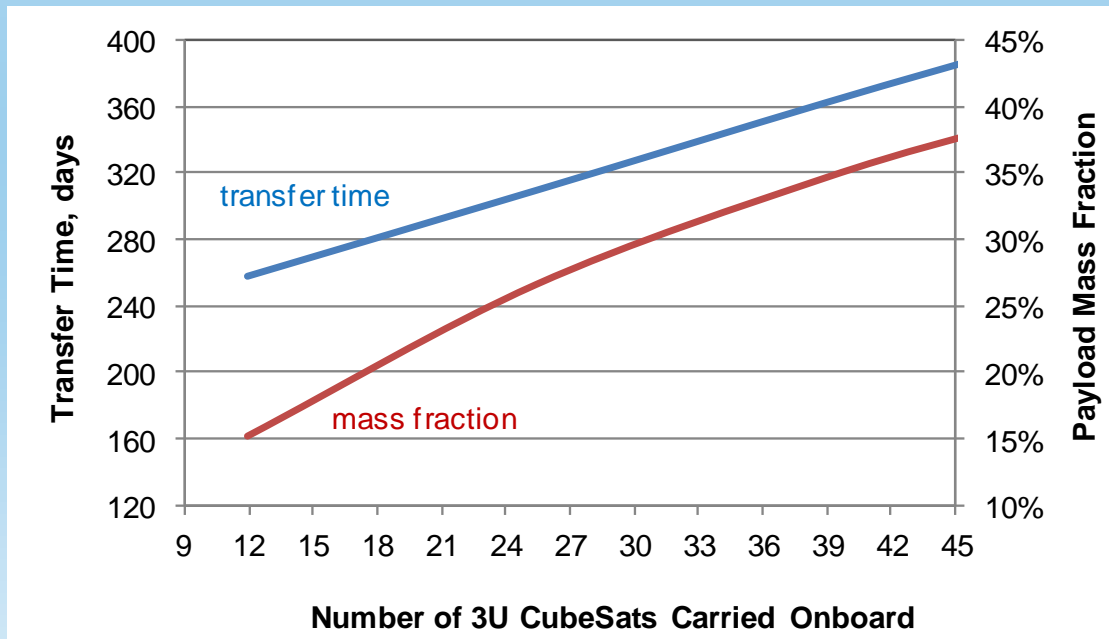
# Propulsive ESPA Transfer Time

## Mission:

- GTO (27°, 0.74 eccentricity) to lunar capture orbit
- ~3.7 km/s delta-V required

## Propulsion:

- 4 Busek BHT-1500 Hall Effect Thrusters
- 237mN total thrust at 1640sec Isp



Transfer time as function of payload mass



# CubeSats to Mars carried by ESPA-OMS Carrier

Low Cost Secondary Payload Launch

Primary Payload

upper stage

**ESPA** = EELV Secondary Payload Adaptor  
**OMS** = Orbital Maneuvering System  
Adding Propulsion to ESPA becomes OMS

# Mission Concept



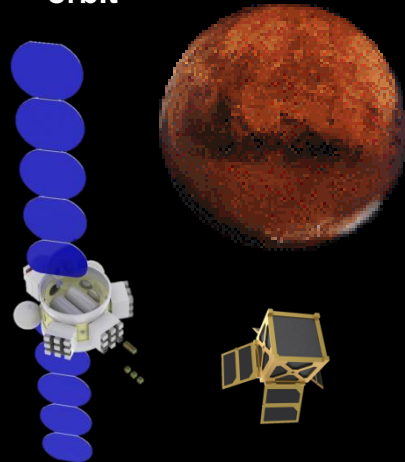
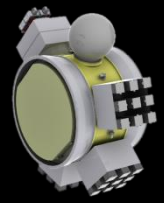
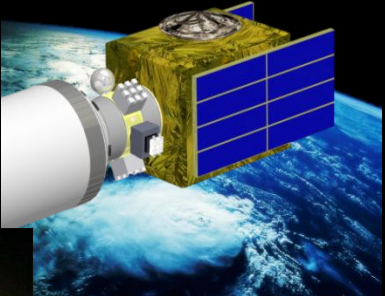
Solar panels are deployed and carrier begins the journey to Mars

CubeSats are deployed after entering Mars orbit

After primary payload release the CubeSat carrier released from the second stage

as secondary payload with GEO primary payload

Carrier for CubeSats launched

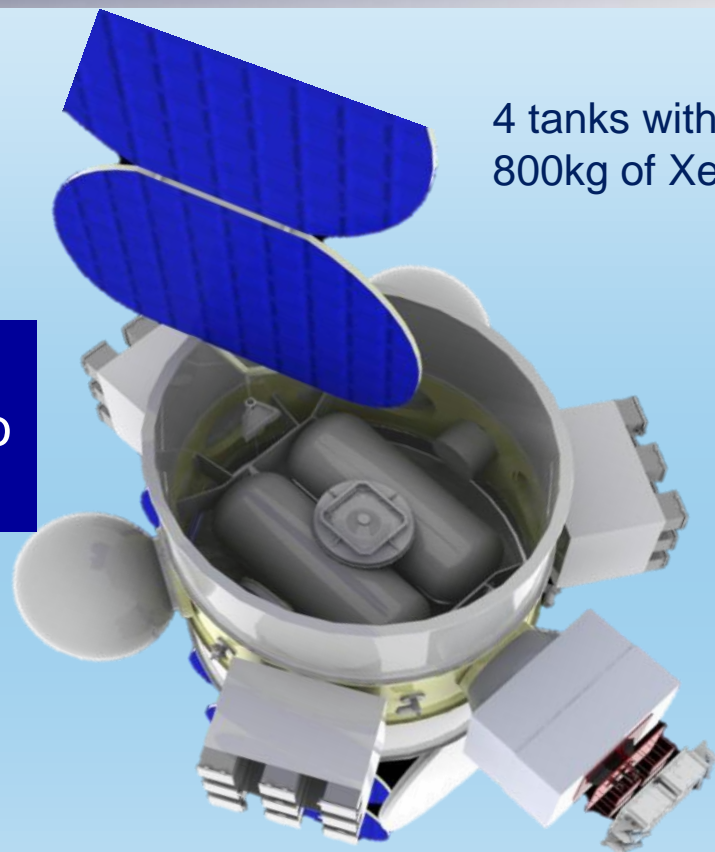


The CubeSat carrier or ESPA OMS using high efficiency propulsion can carry up to 27 – 3U CubeSats to Mars.

# ESPA OMS Carrier delivers ~27 of 3U Cubesats to Mars and then serves as a communications relay back to earth



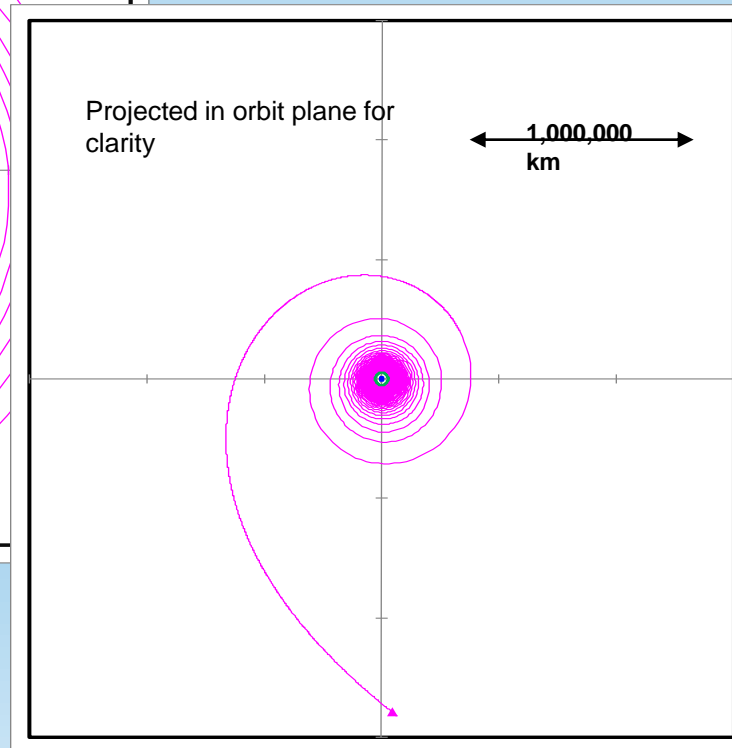
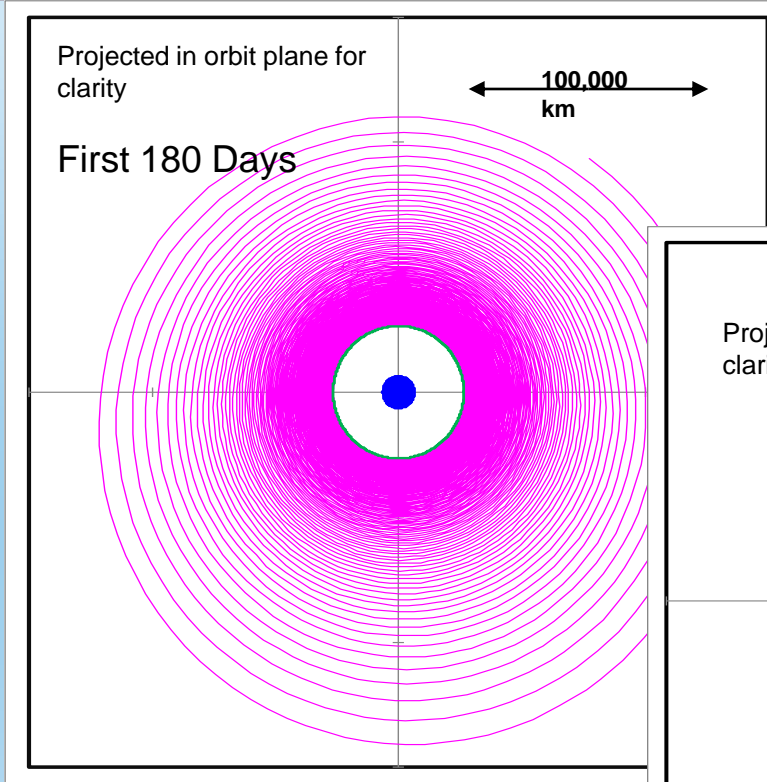
27 P-Pods positions  
Each can house up to  
5U CubeSat



Stimulating broad international participation, nations fly their own Cubesats to Mars



# Earth Departure



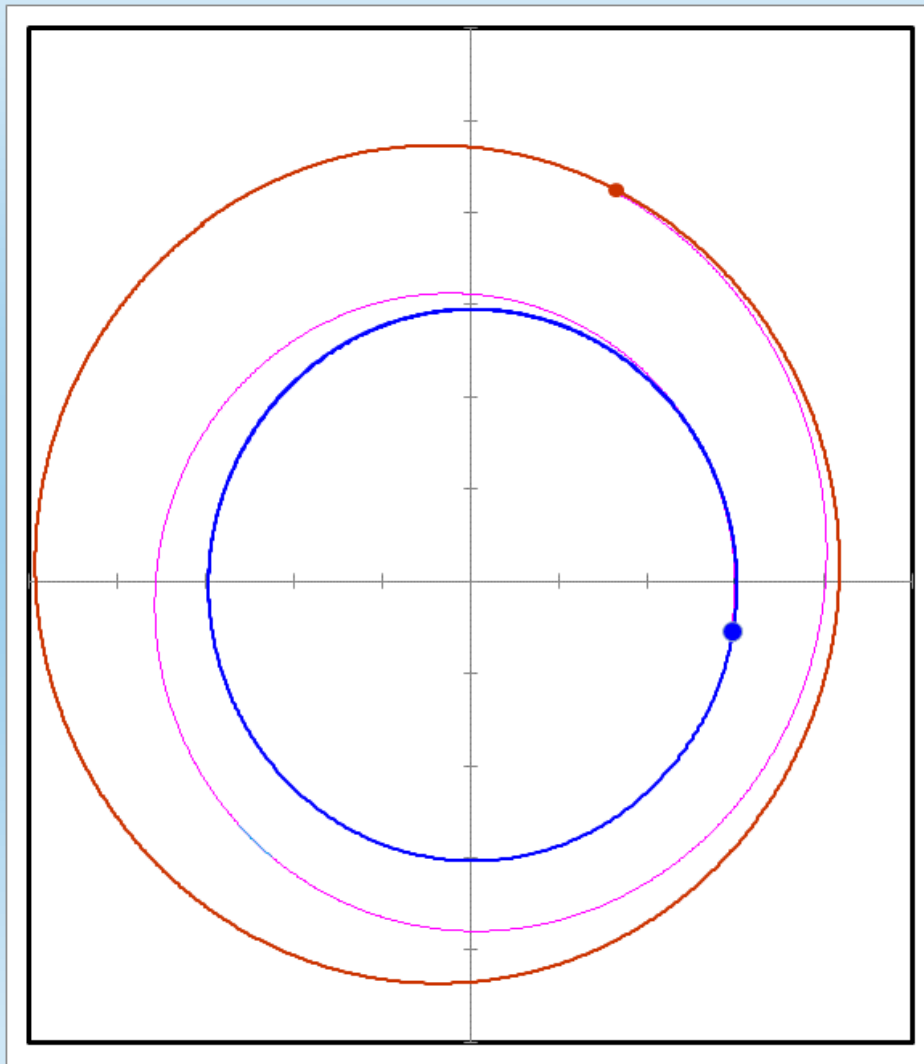
- GPS Orbit (plane B)
- Powered Flight
- Earth
- ▲ Escape Point ( $C_3 = 0$ )

- 4.35 km/s  $\Delta V$  over 294 days
- Continuous low-thrust spiral orbit raise, concluding at  $C_3 = 0$

294.1 days to Earth escape, 4.35 km/s  $\Delta V$ , GPS parking orbit to  $C_3=0$  escape



# Interplanetary Trajectory



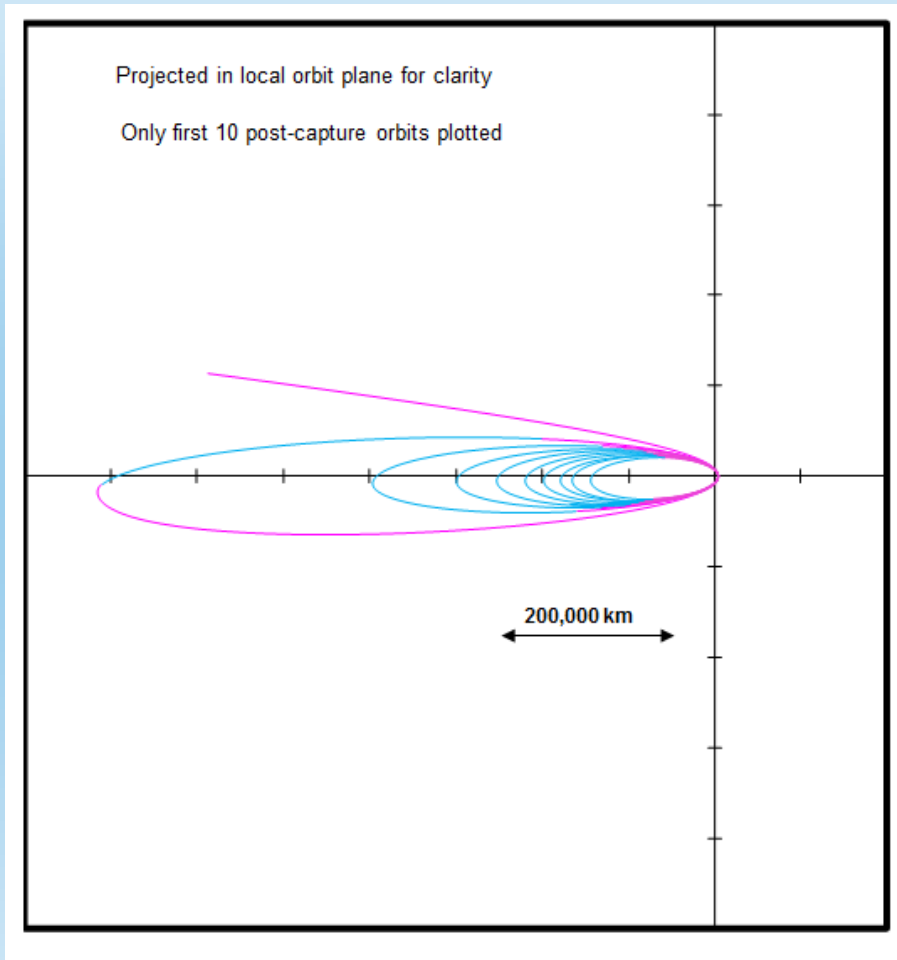
- Earth Orbit
- Mars Orbit
- Powered Flight
- Coast Flight
- Earth @ Escape
- Mars @ Capture

- 604.1 days interplanetary cruise
- 6.46 km/s  $\Delta V$
- Earth escape to Mars capture

Powered flight uses paired thrusters @ 90% overall duty cycle:

- 10.8 hours thrusters 1/3 on
- 1.2 hours coast
- 10.8 hours thrusters 2/4 on
- 1.2 hours coast

# Mars Capture



- Powered Flight
- Coast Flight
- ◀ Capture Maneuver
- Mars

- 10 m/s cold-gas capture “burn”  
(30.5 kg xenon expended)
- 341.3 days orbit lowering
- 0.83 km/s low-thrust  $\Delta V$
- Apogee reduced to 50,000 km

**Phase 6: Mars Aerobraking**  
Apoapsis reduced to 650 km over  
500 days

**Phase 7: Circularization**  
0.15 km/s  $\Delta V$  over 16 days  
400 km circular orbit

# Busek Hall Thruster Technology

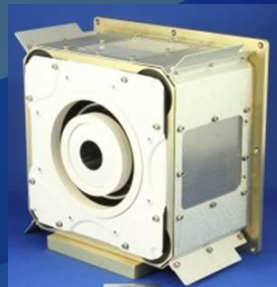
Busek is the Leader in Hall Effect thruster design and development technology with solutions from 100W to 20kW.

- All US Hall thrusters flown to date (BHT-200 to BPT-4000) are based on Busek technology
- Flight hardware provided for TacSat-2, FalconSat-3, LISA Pathfinder, FalconSat-5 and FalconSat-6 (current)
- Over 25 years of cutting-edge research, development and manufacture for government, academic and private customers



## BHT-200

First US Hall Thruster to fly in space. TacSat-2.

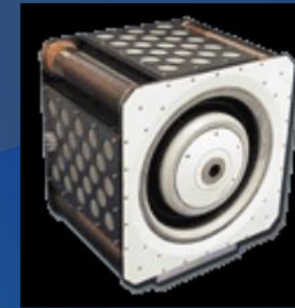


## BHT-1500

Medium GEO ComSats



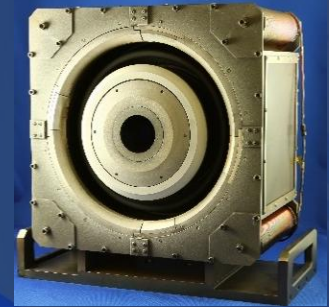
**BPT-4000** (Licensed technology)  
GEO Comsats,



## BHT-8000

Large GEO ComSats

**BHT-20K**  
Under development for NASA's  
Asteroid Redirect Mission



Hall Effect Thrusters – The ideal propulsion for orbit raising, station keeping, and de-orbit maneuvers.

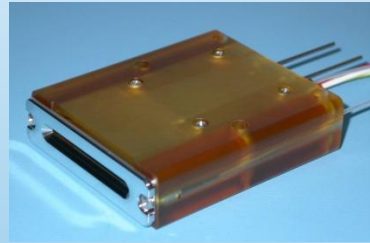
# Busek's CubeSat Electric Propulsion Summary

Available 1U Package, <10W system power, ideal for missions at lunar orbit



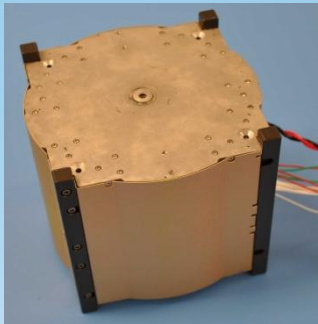
**Electrospray Thruster**

- ✓ High Efficiency
- ✓ Multi-emitter
- ✓ Low Risk/Technically Mature



**Passive Electrospray Thruster**

- ✓ No moving parts, valves
- ✓ No pressure vessel
- ✓ Low Power, high Isp



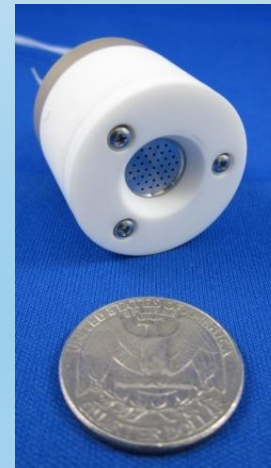
**Micro Resistojet**

- ✓ Simple, ideal for prox-ops
- ✓ Higher thrust
- ✓ Integrated Primary / ACS



**Micro Pulsed Plasma Thruster**

- ✓ No moving parts, valves
- ✓ No pressure vessel
- ✓ Low Power
- ✓ Integrated Primary / ACS
- ✓ Prior version flown on FalconSat3



**1 cm Micro RF Ion Thruster**

- ✓ No internal cathode
- ✓ >2000s Isp
- ✓ FE Neutralizer is space qualified

50-100W system power,  
Capable of earth-moon  
transfer for a 6U s/c



**3 cm Micro RF Ion Thruster**

- ✓ No internal cathode
- ✓ Tested up to 3,000s Isp
- ✓ Higher thrust
- ✓ Thermionic Neutralizer is space qualified



# Summary

- ✓ **Small spacecraft deltaV limited relative to larger spacecraft, but Earth-to-Lunar missions feasible with  $\approx$  6U scale Cubesats with electric propulsion.**
- ✓ **Propulsive ESPA provides lower cost Lunar delivery of large quantities of Cubesats**
- ✓ **Propulsive ESPA provides interesting solution to Mars delivery of Cubesats by adding communications relay capability.**
- ✓ **Busek electric propulsion technologies are demonstrated capable of supporting such missions**

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**Mr. Douglas Spence, Senior Engineer**

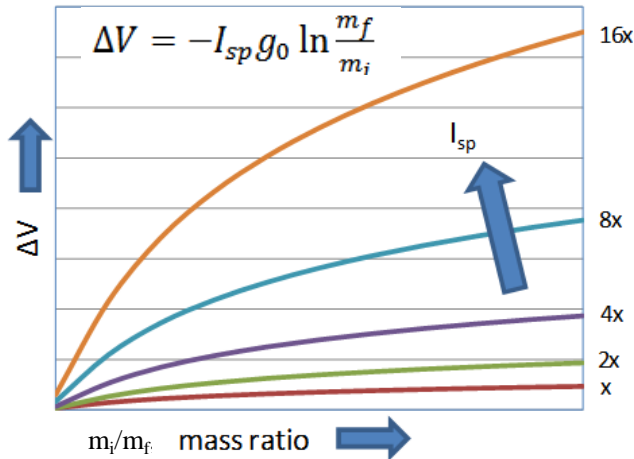
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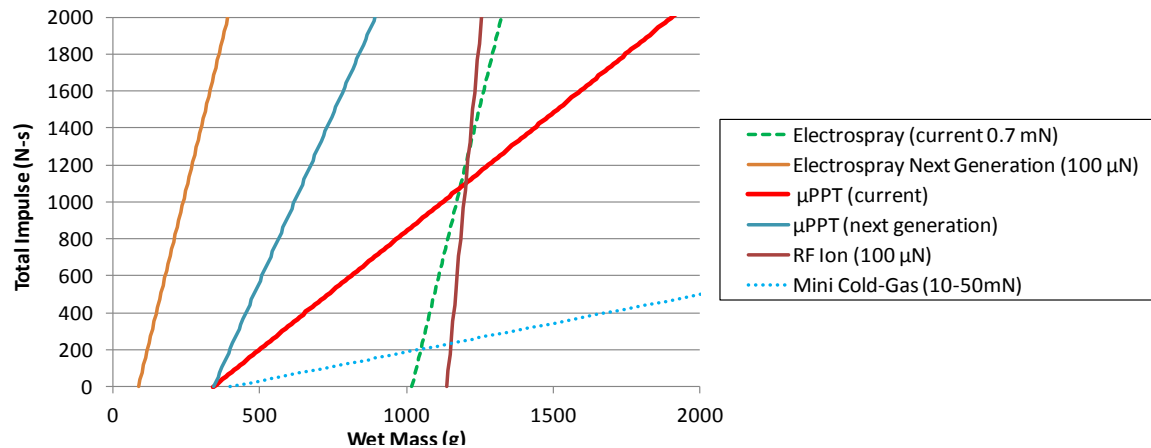
# Backup Slides

# Interplanetary Small Satellites Propulsion

The physical delta-V limits of small spacecraft are driven primarily by the increasingly unfavorable propellant mass fractions of small spacecraft, and secondarily by the more traditional metric of specific impulse ( $I_{sp}$ ):



Comparison of Propulsion Systems by Total Impulse vs. Wet Mass



- While a large spacecraft may have a mass ratio of 5 or greater, total wet mass of a small spacecraft propulsion system will typically be less than 1/3 of total spacecraft mass.
- *Benefits of increased  $I_{sp}$  are often lost due to decreased mass ratio 'cost' of achieving said  $I_{sp}$ ...*

*(system requirements, valves, pressurized tanks, magnetics, thermal management, etc.)*